







2024 - 2025



MADE IN ITALY

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LEGEND

Abs.....

List and meaning of the LETTERS near the VBcode.

- E Electrically operated, 220 Volts (110 Volts on request)
- M Manually operated
- S Static
- **F** Working (fully-functioning)
- A Assembly & Disassembly

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Engines & Models

VB5405M TRAINING MODEL OF A RENAULT ZOE ELECTRIC CAR ENGINE (on stand with wheels) - manual



Accurate section of an electric engine/differential group originally mounted on Renault Zoe/Nissan Leafcars, year of production from 2013 to 2015, engine manufactured by Continental.

The shaft can be moved manually.













Approx. weight and dim.:

Cm: 80x80x80h Net weight: kg 102 Gross weight: kg 140

VB 4500M TOYOTA HYBRID ENGINE 1NZE-FXE HYBRID SYNERGY DRIVE -GASOLINE AND ELECTRIC (on stand with wheels)- manual

VB 4500E TOYOTA HYBRID ENGINE 1NZE-FXE HYBRID SYNERGY DRIVE -GASOLINE AND ELECTRIC (on stand with wheels)- electrical

The Toyota hybrid system (THS) has two sources of power, the petrol engine and the electric motor. The THS recovers energy otherwise lost to heat in the brakes and uses it to supplement the power of its fuel-burning engine. MG1 (motor generator 1) generates electrical power and starts the engine; MG2 (motor generator 2) drives the vehicle. During deceleration the wheels drive MG2 which acts as a generator for regenerative power recovery. The THS uses different modes to achieve the most efficient operation in response to driving conditions.



Main technical specifications:

- 4 cylinders
- Displacement: 1500 cc
- DOHC overhead camshaft
- 4 valves per cylinder
- Roller chain
- VVT-I system (Variable Valve Timing with intelligence) electronically controlled intake valves
- Multi-point electronic injection with throttle
- Electrical engine
- Epicyclical engine
- Generator
- Transmission belt (CTV)
- Gears
- Differential group
- Exhaust manifold with Lambda probe

The engine is mounted on a stand with wheels and it is operated manually by means of one crank handle placed on the thermal engine and one on the electric engine in order to simulate the different cycles. Same as VB 4500 but operated electrically by means of two electric motors: one on the petrol engine and the other on the generator. <u>The electric motors can be operated separately or simultaneously, according to teaching requirements.</u>

104x80x130h

kg 180

kg 250

The engine is provided with nomenclature panel.

Approx. weight and dim.:

Approx. weight and dim.:

Cm:

Net Weight:

Gross Weight:

Cm:	130x90x155h
Net Weight:	kg 190
Gross Weight:	kg 300

VB 4300M ELECTRONIC INJECTION MULTIPOINTS ENGINE WITH PETROL/LPG FEEDING SYSTEM (on stand with wheels) - manual

Accurate section of an engine, where the main components of the two different feeding circuits (Petrol and LPG) are sectioned:

Petrol feeding circuit:

- electro-injectors
- throttle body
- rail
- sensors/ phonic wheel
- Lambda probe
- electronic ignition

LPG feeding circuit:

- genius reducer
- LPG electrovalve
- LPG tank with float device for the charge level
- charge socket
- filter
- rail and LPG electro-injectors



For the engine specifications see VB 5212 at page **A-19**.

Schematic illustration of the different mechanical components together with its electronic and electrical connections.

Approx. weight and dim.:

Cm: Net Weight: Gross Weight:

70x80x95h kg 86 kg 105



VB 4400M MAZDA RX TWIN-ROTOR WANKEL ENGINE (on stand with wheels) - manual

Accurate section of the most common Mazda RX wankel engine, clearly showing the following main components:

- Drive shaft with flywheel
- Twin-rotor
- Suction and exhaust channels
- Chain-driven oil pump
- Water pump with thermostatic valve
- Electronic injection
- Twin-spark ignition



The engine is operated manually by means of a handle.

Approx. weight and dim.:

Cm:	70x70x100h
Net Weight:	kg 95
Gross Weight:	kg 140

VB 4551M FERRARI 8 V CYLINDERS ENGINE (on stand with wheels) - manual

This accurate section shows the maximum expression of the most advanced automotive technique and engineering of our region: the Ferrari engine.



VB 4550M

Main technical specifications:

- 12 V cylinders
- 4 valves per cylinder
- Displacement: 5999 cc
- DOHC overhead camshaft
- 4 variable timing devices on the camshaft
- Multi-point electronic injection
- Chain/Belt timing
- 3 oil pumps
- Water pump

VB 4550M - VB 4551M

Approx. weight and dim.:Cm:80x100x130hNet Weight:kg 180Gross Weight:kg 250

VB 4551M

Main technical specifications:

- 8 V cylinders
- 4 valves per cylinder
- Displacement: 3000 cc
- DOHC overhead camshaft
- Mechanic injection with electronic governor KE3 Jetronic
- Belt distribution
- Oil pump
- Water pump
- Alternator

The engine is mounted on a stand with wheels and it is operated manually by means of a crank handle.

VB 5440M ENGINE UNIT WITH OVERHEAD CAMSHAFT (OHC) AND TOOTHED TIMING BELT (on stand with wheels) - manual

VB 5445M ENGINE UNIT WITH DOUBLE OVERHEAD CAMSHAFT (DOHC) AND TOOTHED TIMING BELT (on stand with wheels) - manual

****NEW 16V VERSION****

Main technical specifications:

- 4 stroke petrol engine
- 4 in-line cylinders

The engine is operated manually through a crank handle.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	70x60x80h
Net Weight:	kg 60
Gross Weight:	kg 110

VB 5450M ENGINE UNIT WITH OVERHEAD VALVE (OHV) AND TIMING CHAIN (on stand with wheels) - manual

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Main technical specifications:

- 4 stroke petrol engine
- 4 in-line cylinders

The engine is operated manually through a crank handle.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	70x
Vet Weight:	kg 6
Gross Weight:	kg 1

70x60x80h kg 60 kg 110 VB 4800E 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRONIC INJECTION (on stand with wheels) - electrical

VB 4801M 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRONIC INJECTION (on stand with wheels) - manual

VB 4800E

Main technical specifications:

- 4 in-line cylinders
- Displacement: 2000 cu. cm/1600 cc
- DOHC twin overhead camshaft
- Multipoint electronic injection with ignitionintegrated control unit
- Vibration-damping balancing shafts
- 4 valves per cylinder
- Water cooling
- 12 Volt alternator
- Membrane clutch

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 4801M

Same as VB 4800 but operated manually through a crank handle

VB 4800E - VB 4801M

Approx. weight and dim.:

Cm:	90X120X125
Net Weight:	kg 160
Gross Weight:	kg 210

VB 4805E 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRONIC INJECTION + REAR DRIVE GEARBOX 5 SPEEDS + REVERSE (on stand with wheels) - electrical

VB 4806E 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRONIC INJECTION + REAR DRIVE GEARBOX 5 SPEEDS + REVERSE TURBOSUPERCHARGER (on stand with wheels) – electrical

VB 4807E 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRONIC INJECTION + FRONT DRIVE GEARBOX 5 SPEEDS + REVERSE +DIFFERENTIAL (on stand with wheels) – electrical

VB 4808E 16 VALVE 4 CYLINDERS FIAT ENGINE WITH MULTI-POINT ELECTRO-NIC INJECTION + FRONT DRIVE GEARBOX 5 SPEEDS + REVERSE +DIFFERENTIAL WITH TURBOSUPERCHARGER (on stand with wheels) – electrical

Main technical specifications: • 4 in-line cylinders

- Displacement: 2000 cu. cm/1600 cc
- DOHC twin overhead camshaft
- Multipoint electronic injection with ignitionintegrated control unit
- Vibration-damping balancing shafts
- Gearbox 5 forward speeds + reverse
- 4 valves per cylinder
- Water cooling

Indicative picture for reference only

- 12 Volt alternator
- Membrane clutch

Approx. weight and dim.:

Cm:160x86x100hNet Weight:kg 195Gross Weight:kg 250

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 4600E PETROL ENGINE WITH **DIRECT INJECTION** 16 VALVES MULTI-POINT ELECTRONIC INJECTION - 4 CYLINDERS 4 STROKES (on stand with wheels) electrical

VB 4601M PETROL ENGINE WITH DIRECT INJECTION 16 VALVES MULTI-POINT ELECTRONIC INJECTION - 4 CYLINDERS 4 STROKES (on stand with wheels) manual

Petrol engines with direct injection (fuel inlet in the combustion chamber and not in the air suction duct), have high performances and are designed to comply with the most severe anti-pollution regulations.

We can provide the following: **VB 4600/F** - TSI-FSI Audi/Volkswagen **VB 4600/G** - GDI Mitsubishi



VB 4600 F/G/

Main technical specifications:

- 4 in-line cylinders
- Displacement: 1400-2000 cc
- DOHC twin overhead camshaft
- Multi-point electronic injection
- 4 valves per cylinder
- Water cooling
- 12V alternator

The engine is mounted on a stand with wheels and it operates at 220V; it runs at a reduced speed in order to let the student easily observe and understand the operation of the various mechanical parts.

VB 4601 F/G//

Same as VB 4600 but operated manually by means of a crank handle.

This cutaway model is carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc.

VB 4600 - VB 4601

Approx. weight and dim.:	
Cm:	90x110x125h
Net Weight:	kg 150
Gross Weight:	kg 210

VB 5150E FIAT 4 CYLINDERS PETROL ENGINE (LONGITUDINALLY MOUNTED) WITH L-JETRONIC ELECTRONIC INJECTION **REAR wheel-DRIVE** (on stand with wheels) - electrical

VB 5152E FIAT 4 CYLINDERS PETROL ENGINE (TRANSVERSALLY MOUNTED) WITH L-JETRONIC ELECTRONIC INJECTION FRONT wheel-DRIVE (on stand with wheels) - electrical



VB 5150E

Main technical features:

- Displacement: 2000 cu. cm or 1600 cc (according to availability) Same as VB 5150 with Gearbox 5 forward speeds +
- 2 overhead camshafts DOHC
- MULTIPOINT electronic injection
- 4 in-line cylinders
- Gearbox: 5 forward speeds + reverse
- Electronic ignition

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 5152E FRONT DRIVE

Same as VB 5150 with Gearbox 5 forward speeds + reverse and integrated differential and FRONT wheeldrive.

VB 5150E - VB 5152E

Approx. weight and dim.:	
Cm:	80x140x110h
Net Weight:	kg 140
Gross Weight:	kg 200



Main technical features:

- Displacement: 1600/1800/2000 cu. cm
- Overhead camshaft (OHC)
- Distribution by means of a toothed belt
- 4 in-line cylinders

JB 5166

• Gearbox: 5 forward speed + reverse, with integrated differential

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

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VB 5166E		
Approx. weight and dim.:		
Cm:	60x155x90h	
Net Weight:	kg 155	
Gross Weight:	kg 205	

VB 5175E BMW 6 CYLINDERS PETROL ENGINE WITH K-JETRONIC INJECTION (on stand with wheels) - electrical **!! LAST UNIT AVAILABLE !!**

VB 5176E BMW 6 CYLINDERS PETROL ENGINE 24 VALVES WITH MULTI-POINT ELECTRONIC INJECTION AND TWIN OVERHEAD CAMSHAFT (DOHC) (on stand with wheels) - electrical

VB 5170E - VB 5175E

Main technical specifications:

- Displacement: 2000/3200 cu. cm
- Overhead camshaft (OHC), valves with V-arrangement
- Distribution by means of a roller chain
- 6 in-line cylinders
- Gearbox: 5 forward speeds + reverse

The engine operates electrically at <u>220</u> <u>volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

VB 5176E

Main technical specifications:

- Displacement: 2000/2500 cc
- Double overhead camshaft (DOHC)
- Distribution by means of a roller chain
- 4 valves per cylinder
- 6 in-line cylinders
- Gearbox: 5 forward speeds + reverse

This cutaway model is carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

VB 5170E - VB 5175E - VB 5176E

Approx. weight and dim.:

Cm:	140x80x100h
Vet Weight:	kg 180
Gross Weight:	kg 265

VB 5178M TOYOTA LEXUS ENGINE 8 V-TYPE CYLINDERS 32 VALVES (on stand with wheels) - manual

VB 5178M

Main technical features: • Displacement 3968cc

- 8 V-type cylinders
- 4 valves per cylinder (32 total)
- DOHC (double over-head camshaft)
- Bore and stroke 87,5x82,5
- Compression ratio 1:10
- Multi-point electronic fuel injection
- Electronic ignition
- 12V alternator
- Centrifugal water pump



VB 5178M

Approx. weight and dim.:	
Cm:	100x90x150h
Net Weight:	kg 180
Gross Weight:	kg 270

The engine is operated manually by means of a crank handle.

A-16

VB 5181M TOYOTA PETROL ENGINE WITH VVT.I INJECTION (on stand with wheels) - manual

VB 5181E TOYOTA PETROL ENGINE WITH VVT.I INJECTION (on stand with wheels) - electrical



Main technical specifications:

- 4 cylinders
- Displacement: 1000-1300 cc
- DOHC double overhead camshaft
- VVT.I system with electronically controlled intake valves
- 4 valves per cylinder
- Roller chain
- Multi-point electronic injection with throttle
- 12V alternator
- Thermostatic valve

The engine is operated manually by means of a crank handle.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc.

Approx. weight and dim.:

Cm:	70x90x100h
Net Weight:	kg 60
Gross Weight:	kg 110

VB 5190E 6 V CYLINDERS PETROL ENGINE CARBURETTOR (on stand with wheels) electrical

VB 5195E 6 V CYLINDERS PETROL ENGINE WITH MULTI-POINT ELECTRONIC **INJECTION** (on stand with wheels) - electrical

VB 5190M 6 V CYLINDERS PETROL ENGINE CARBURETTOR (on stand with wheels) - manual

VB 5195M 6 V CYLINDERS PETROL ENGINE WITH MULTI-POINT ELECTRONIC **INJECTION** (on stand with wheels) - manual



VB 5190E

Main technical specifications:

- 6 V cylinders
- Displacement: 2800/3200 cu. cm
- Overhead camshaft OHC (1 per head)
- Twin-body carburettor
- Centrifugal water pump
- 12 Volt alternator
- Membrane clutch

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

VB 5195E

Main technical specifications:

- 6 V cylinders
- *Displacement: 2000-3000 cc*
- DOHC (2 per head)
- Multi-point E.I.
- Centrifugal water pump
- 12V alternator

The engines code **VB 5190E** and **VB 5195E** operate electrically at <u>220 volts</u> and run at a <u>reduced speed</u> to let the student easily understand and observe

VB 5190M

parts.

Same as VB 5190E but operated manually through a crank handle.

the operation of the various mechanical

VB 5195M

Same as VB 5195E but operated manually through a crank handle

VB 5190E - VB 5195E - VB 5190M - VB 5195M Approx. weight and dim.:

Cm:	120x60)
Net Weight:	kg 190
Gross Weight:	kg 260

x100h

VB 5212 IEE FIAT PETROL ENGINE WITH ELECTRONIC FUEL INJECTION -MULTI-POINT (on stand with wheels) - electrical

VB 5210 CE

Main technical specifications:

- 4 in-line cylinders
- Displacement: 1000/1300 cu. cm
- Overhead camshaft OHC
- Carburettor
- Electronic ignition
- Alternator
- Toothed belt

· VB 5212 IEE

Main technical specifications:

- 4 in-line cylinders
- Displacement 1245 cc
- Overhead camshaft -OHC
- Electronic injection multipoints
- Electronic ignition
- Toothed belt
- Alternator



B 5210 C

/B 5212

VB 5212 IEE

Same as VB 5210IEE but with multi-point electronic fuel injection and electronic ignition.

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

VB 5210 CE VB 5212 IEE Approx. weight and dim.: Cm: 67x87x85h 67x87x85h

Cm:	67x87x85h
Net Weight:	kg 60
Gross Weight:	kg 120

VB 5210 CM FIAT PETROL ENGINE CARBURETTOR FEEDING (on stand with wheels) - manual

VB 5210 IEM FIAT PETROL ENGINE WITH ELECTRONIC FUEL INJECTION -MONOJETRONIC (on stand with wheels) - manual

VB 5212 IEM FIAT PETROL ENGINE WITH ELECTRONIC FUEL INJECTION -MULTI-POINT (on stand with wheels) - manual

VB 5210 CM

Main technical specifications:

- 4 in-line cylinders
- Displacement: 1000/1300 cu. cm
- Overhead camshaft OHC
- Carburettor
- Electronic ignition
- Alternator
- Toothed belt

VB 5210 IEM - VB 5212 IEM

Main technical specifications:

- 4 in-line cylinders
- Displacement 1245 cc
- Overhead camshaft OHC
- Electronic injection
- Electronic ignition
- Toothed belt
- Alternation
- Alternator

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced</u> <u>speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

VB 5210 CM

Same as VB 5210CE but operated manually through a crank handle.

VB 5210 IEM

Same as VB 5210IEE but operated manually through a crank handle.

VB 5212 IEM

Same as VB 5212IEE but operated manually through a crank handle.

VB 5210 CM - VB 5210 IEM - VB 5212 IEM Approx. weight and dim.:

ippion neight and anna	
Cm:	67x87x85h
Net Weight:	kg 60
Gross Weight:	kg 120

VB 5222 IEE FIAT PETROL ENGINE WITH MULTI-POINT ELECTRONIC INJECTION + GEARBOX (on stand with wheels) - electrical





VB 5220 CE

Main technical specifications:

- 4 in-line cylinders
- Displacement: 1000/1300 cu. cm
- Overhead camshaft OHC
- Carburettor
- Electronic ignition
- Timing belt distribution
- Gearbox: 5 forward speeds + reverse with differential

The engine operates electrically at <u>220 volts</u> and run at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

VB 5222 IEE

Main technical specifications:

- 4 in-line cylinders
- Displacement: 1250 cc
- Overhead camshaft OHC
- Electronic ignition
- Multi-point electronic injection
- Gearbox with 5F + R + differential

VB 5220 CE Approx. weight and dim.:

Approx. weigh
Cm:
Net Weight:
Gross Weight:

and dim.: 120x70x100h ka 90

VB 5222 IEE

kg 90 kg 140

INJECTION CHASSIS

VB 5272E PETROL MULTI-POINT ENGINE CHASSIS WITH ABS AND HYDRAULIC POWER STEERING + WORKING LIGHT SYSTEM (on stand with wheels) - electrical

VB 5273E PETROL MULTI-POINT ENGINE CHASSIS WITH ABS AND HYDRAULIC POWER STEERING (on stand with wheels) - electrical



VB 5272E Main technical specifications:

- Fiat chassis with front drive (transversally mounted engine)
- Petrol engine, 4 cylinders, displacement: 1200 Cu. Cm, complete of all accessories
- Electronic injection MPI (Multipoint) and electronic ignition controlled by a single electronic ECU (engine control unit)
- Catalytic converter with oxygen (Lambda) sensor
- Gearbox: 5 forward speeds+reverse+ differential
- Hydraulic power steering with double-jointed steering column
- Brake system with 4 sensors ABS
- Radiator with electric fan
- Front-disc brake
- Rear-drum or disc brake
- Independent wheels McPherson front suspension with oscillating arms
- Rear independent suspensions with oscillating arms
- Working front and back lighting system controlled by a dashboard

The engine operates electrically <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 5273E

Same as VB 5272E, but without light system.

220x160x115h ka 290

kg 400

VB 5272E - VB 5273E

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	

5272 - VB 5273

VB 5274E STANDARD PETROL MULTI-POINT ENGINE CHASSIS WITH WORKING LIGHT SYSTEM (on stand with wheels) - electrical

VB 5275E STANDARD PETROL MULTI-POINT ENGINE CHASSIS (on stand with wheels) - electrical

VB 5274E

Main technical specifications:

- Fiat chassis with front drive (transversally mounted engine)
- Petrol engine, 4 cylinders, displacement: 1200 Cu. Cm, complete of all accessories
- Electronic injection MPI (Multi-point) and electronic ignition controlled by a single electronic ECU (engine control unit)
- Catalytic converter with oxygen (Lambda) sensor
- Gearbox: 5 forward speeds+reverse+ differential
- Driving box gauge line with double-jointed steering column
- Radiator with electric fan
- Double circuit brake system with servo brake
- Front-disc brake
- Rear-drum brake
- Working front and rear light system controlled by a dashboard

VB 5275E

Same as VB 5274E, but without light system.

The engine operates electrically at <u>230 Volts/</u> <u>50Hz</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 5274E - VB 5275E

Approx. weight and dim.:	
Cm:	220x160x115h
Net Weight:	kg 290
Gross Weight:	kg 400

Indicative picture for reference only



INJECTION CHASSIS

VB 5340E FIAT DOUBLE SHAFT (DOHC) WITH MULTI-POINT ELECTRONIC INJECTION WITH LIGHT SYSTEM (on stand with wheels) - electrical

VB 5350E FIAT DOUBLE SHAFT (DOHC) WITH MULTI-POINT ELECTRONIC INJECTION (on stand with wheels) - electrical

VB 5340E Main technical specifications:

- 4-stroke petrol engine 4-cylinders
- Displacement: 2000 cu. cm or 1600 according to availab. <u>nized</u> for a longer life.
- Gearbox: 5 forward speeds + reverse
- Differential with hypoid crown wheel and pinion
- Twin overhead camshaft driven by a toothed belt •
- Electronic ignition
- Dual braking circuit
- McPherson front suspension
- Front disc brakes and rear drum brakes
- Rack steering box
- Rear leaf spring suspension

Working light system

The engine operates electrically at 220 volts and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc.

Many parts have been chromium, plated and galva-

VB 5350E

Same as VB 5340, but without working light system.

VB 5340E - VB 5350E prox. weight and dim.:

Approx. weight and dim.:	
Cm:	145x220x100h
Net Weight:	kg 300
Gross Weight:	kg 420

5340 - VB

VB 6010E 16 VALVE CHRYSLER TURBO DIESEL ENGINE WITH COMMON-RAIL INTERCOOLER (on stand with wheels) - electrical

VB 6010M 16 VALVE CHRYSLER TURBO DIESEL ENGINE WITH COMMON-RAIL INTERCOOLER (on stand with wheels) - manual

VB 6010E

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 2500/2800 cu. cm
- Power: 150-170 hp At 4000RPM
- Twin overhead camshaft (DOHC) with timing belt
- 4 valves per cylinder
- Vibration-damping balancing shafts
- Common rail-type direct injection with electro-injectors
- Turbo-supercharger with air-air intercooler
- Alternator-oil filter-oil pump

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate among the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6010M

Same as VB 6010E but <u>operated manually through a</u> <u>crank handle</u>.

VB 6010E - VB 6010M

Approx. weight and dim.:	
Cm:	90x90x120h
Net Weight:	kg 200
Gross Weight:	kg 270

VB 6015E FIAT/ALFA ROMEO 8 VALVE ENGINE with TURBO DIESEL COMMN-RAIL (on stand with wheels) –electrical

VB 6015M FIAT/ALFA ROMEO 8 VALVE ENGINE with TURBO DIESEL COM-MN-RAIL (on stand with wheels) – manual

VB 6017E FIAT/ALFA ROMEO 8 VALVE ENGINE with TURBO DIESEL COMMN-RAIL WITH FRONT DRIVE GEARBOX 5 SPEEDS + REVERSE + DIFFERENTIAL (on stand with wheels) – electrical

VB 6015E

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 1900 cu. cm
- Power: 115 hp. At 4000 RPM
- Overhead camshaft (OHC) with timing belt
- 2 valves per cylinder
- Common rail-type direct injection with electro-injectors
- Turbo-supercharger
- Alternator-oil filter-oil pump

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6017E

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 1900 cu. cm
- Power: 115 hp. At 4000 RPM
- Overhead camshaft (OHC) with timing belt
- 2 valves per cylinder
- Common rail-type direct injection with electro-injectors
- Turbo-supercharger
- Alternator-oil filter-oil pump
- Gearbox 5 speeds + reverse
- Differential
- Rear Drive gearbox on request

VB 6015M

Same as VB 6015E but operated electrically.

VB 6015E - VB 6015M - VB 6017E

Approx. weight and dim.:	
Cm:	90x100x120h
Net Weight:	kg 150
Gross Weight:	kg 210

VB 6070E REAR DRIVE TURBO DIESEL ENGINE WITH CLUTCH GEARBOX (on stand with wheels) - electrical

VB 6071E REAR DRIVE DIESEL ENGINE WITH CLUTCH GEARBOX WITHOUT TURBOSUPERCHARGER (on stand with wheels) - electrical



Indicative picture for reference only

Main technical specifications:

- 4 stroke engine; 4 cylinders in line
- Displacement: 1700 cu. cm
- Indirect injection
- Feeding by turbosupercharger
- VE Bosch type rotary injection pump
- Overhead camshaft (OHC)
- Distribution through a toothed belt
- Alternator
- Thermostatic valve
- Gearbox: 4 forward speeds + reverse
- Single-plate clutch with diaphragm
- Water cooling

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6070E - VB 6071E

parts.

Approx. weight and dim.:	
Cm:	60x160x100h
Net Weight:	kg 150
Gross Weight:	kg 210

V

Same as VB 6070E but <u>without turbo-supercharger</u>.

VB 6065M DIESEL ENGINE FOR SMALL CAR (on stand with wheels) - manual

VB 6065E

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 1700 cu. cm
- Indirect injection
- VE Bosch type rotary injection pump
- Overhead camshaft (OHC)
- Distribution through a toothed belt
- Alternator
- Thermostatic valve
- Water cooling

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6065M

Same as VB 6065E but <u>operated manually through a</u> <u>crank handle</u>.

VB 6065E - VB 6065M

Approx. weight and dim.:	
Cm:	85x130x100h
Net Weight:	kg 160
Gross Weight:	kg 220

VB 6068



VB 6068E

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 1400-1700 cu. cm
- Indirect injection
- VE Bosch type rotary injection pump
- Overhead camshaft (OHC)
- Distribution through a toothed belt
- Alternator
- Thermostatic valve
- Power: 45/70 cv
- Gearbox: 5 forward speeds + reverse and differential
- Single-plate clutch with diaphragm

The engine operates electrically at <u>220volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts. This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6068E

Approx. weight and dim.:

Cm:	1
Net Weight:	k
Gross Weight:	k

130x86x100h kg 140 kg 200
VB 6075M TURBO DIESEL ENGINE (CAR AND LORRY) WITH DIRECT FUEL INJEC-TION (on stand with wheels) - manual

VB 6075

Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 2500 cu. cm
- Direct/indirect injection
- Feeding by turbo-supercharger
- VE Bosch type rotary injection pump
- Overhead camshaft (OHC)
- Distribution through a toothed belt
- Alternator
- Thermostatic valve
- Intercooler water-oil
- Water cooling

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	

90x100x120h kg 200 kg 260



Main technical specifications:

- 4 cylinders indirect injection
- OHV camshaft in the crankcase
- Bosch in-line injection pump
- Gear timing

parts.

- Water cooling
- Gear oil pump
- Displacement:1900 cu. cm

The engine operates electrically at <u>220 volts</u> and runs

at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weigh	t:

90x100x100h kg 280 kg 340

A-37

VB 6078E MERCEDES A CLASS TURBO DIESEL ENGINE 16 VALVES + GEARBOX (on stand with wheels) – electrical

VB 6078M MERCEDES A CLASS TURBO DIESEL ENGINE 16 VALVES + GEARBOX (on stand with wheels) – manual



Main technical specifications:

- Mercedes A class diesel engine
- Direct injection
- 4 stroke, 4 cylinders
- Displacement: 1700 cc
- Double overhead camshaft (DOHC)
- 16 valves
- Timing chain
- Common rail turbo diesel
- Oil pump, water cooling
- Air filter with box
- Intake manifold, Air mass flow sensor
- Starter motor alternator
- Clutch
- Gearbox 5 forward speeds + reverse
- Differential

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	110x110x150h
Net Weight:	kg 200
Gross Weight:	kg 280



Main technical specifications:

- 4 stroke engine; 6 in-line cylinders
- Displacement: 5200 cu. cm
- Direct injection
- Bosch type in-line injection pump with mechanical governor
- Intercooler air-air
- Camshaft in the crankcase
- Spring single-plate clutch
- Fuel fed by turbo-supercharger and intercooler
- Gearbox: 4 forward speeds + reverse
- Geared distribution

The engine operates electrically at 220 volts and runs at a reduced speed to let the student easily understand and observe the operation of the various mechanical parts. This cutaway model is carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

Cm:	90x180x170h
Net Weight:	kg 450
Gross Weight:	kg 560

VB 6083E 6 CYLINDERS DIESEL ENGINE TRUCK "IVECO" CURSOR WITH ELECTRONICALLY CONTROLLED PUMP INJECTORS (on a sturdy stand with wheels) - electrical



Main technical specifications:

- Displacement: 7790/10380 cu. Cm. according to what is available
- 4 stroke; 6 in-line cylinders
- 4 valves per cylinder
- Overhead camshaft (OHC)
- Water cooling
- Turbo-compressor
- Pump injectors electronically controlled
- Pre-heating device

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts. This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	200x105x150h
Net Weight:	kg 950
Gross Weight:	kg 1200

VB 6084E 8 V CYLINDERS TURBO DIESEL ENGINE FOR TRUCK "IVECO TURBOSTAR 190-38" 17.200 CU.CM (on a sturdy stand with wheels) - electrical



Main technical specifications:

- 4 strokes, 8 V cylinders
- Displacement: 17.200 cu. cm
- Power: 380 hp
- Direct injection
- · Bosch type in-line injection pump with mechanical governor
- Intercooler water-oil
- 4 valves per cylinder
- Camshaft in the crankcase
- 2 turbo-superchargers
- Geared distribution

The engine operates electrically at <u>220 volts</u> and runs at a reduced speed to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully sectioned for training purposes, professionally *painted* with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

Cm:	120x185x150h
Vet Weight:	kg 1100
Gross Weight:	kg 1400

VB 6091M 6 CYLINDERS TURBO DIESEL COMMON RAIL ENGINE FOR IVECO TRUCKS (on stand with wheels) – manual



Main technical specifications:

- Displacement: 5900 Cm. cu
- 6 cylinders in-line with direct injection
- Camshaft in the crankcase (OHV)
- Geared timing
- 4 valves per cylinder
- Bosch common-rail injection
- Waste-gate turbocharger
- Alternator
- Air compressor
- Engine oil rotor pump
- Flange power steering pump
- Air conditioning pump
- Cooling fan with viscous joint

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm: Net Weight: Gross Weight:

140x100x165h kg 510 kg 630

VB 6122E 2 STROKE 4 CYLINDERS DETROIT DIESEL ENGINE (on stand with wheels) - electrical

Accurate section of a real industrial engine produced by the American Detroit Diesel; this engine is widely used in industrial and nautical fields.

The following components are clearly shown and highlighted:

- Air intake channels
- Lobe-type volumetric compressor
- Exhaust valves (2 or 4 per cylinder) controlled by camshaft in the monobloc
- · Direct injection by means of a pump/injector for each cylinder
- Vibration-damping balancing shafts
- Water cooling with centrifugal pump
- Lubrication circuit with geared oil pump



The engine operates electrically by means of a 220V gear-motor.

Approx. weight and dim.:

Cm: Net Weight: Gross Weight: 110x100x150h kg 630 kg 780



VB 6150E FIAT DIESEL REAR DRIVE CHASSIS WITHOUT TURBOSUPERCHARGER (on a sturdy stand with wheels) - electrical

VB 6160E FIAT TURBO DIESEL REAR DRIVE CHASSIS WITH WORKING LIGHT SYSTEM (on a sturdy stand with wheels) - electrical

VB 6170E FIAT DIESEL REAR DRIVE CHASSIS WITHOUT TURBOSUPERCHARGER + WORKING LIGHT SYSTEM (on a sturdy stand with wheels) - electrical



Main technical specifications:

- 4 stroke engine; 4 in-line cylinders
- Displacement: 1700 cc
- Gearbox: 5 forward speeds+reverse
- Single-plate clutch with diaphragm
- Propeller shaft with mechanical and flexible joint
- Hypoid differential
- Front disc brakes; rear drum brakes with double circuit
- Rear leaf spring suspension
- McPherson suspension front
- Rack steering gear

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 6150E

Same as VB 6140E without turbo-supercharger.

VB 6160E

Same as VB 6160E <u>complete with working light system</u>, regulation light, rear fog lights, reverse and emergency lights, etc...

The electrical controls are assembled on a dashboard complete with warning lights.

VB 6170E

Same as VB 6150E <u>complete with working lighting system</u>, regulation light, rear fog lights, reverse and emergency lights, etc...

The electrical controls are assembled on a dashboard complete with warning lights.

VB 6140E - VB 6150E - VB 6160E - VB 6170E Approx. weight and dim.:

Cm:	145x220x100
Net Weight:	kg 420
Gross Weight:	kg 560

VB 6175E FIAT TURBO DIESEL CHASSIS WITH FRONT DRIVE AND WORKING LIGHT SYSTEM (on a sturdy stand with wheels) - electrical

VB 6176E FIAT TURBO DIESEL CHASSIS WITH FRONT DRIVE (on a sturdy stand with wheels) - electrical



VB 6175E Main technical specifications:

- Fiat chassis with front drive (engine transversally mounted)
- Diesel engine displacement: 1700 cu. Cm.; 4 cylinders
- Indirect injection with pre-chamber
- Bosch VE rotary injection pump
- Turbo-compressor with waste-gate valve
- Gearbox: 5 forward speed+reverse+differential
- Hydraulic power steering with double-jointed steering column
- Radiator with electric fan
- Front disc brake
- Rear drum brake
- Independent wheels McPherson front suspension with oscillating arms
- Rear independent suspension with coil spring and gas shock absorbers
- Front and rear working light system controlled by a dashboard

The engine operates electrically at <u>230 volts/50Hz</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts. ELECTRICAL SYSTEM IN COMPLIANCE WITH EC STANDARS This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium plated and galvanized for a longer life.

VB 6176E

Same as VB 6175E, without light system.

<u>Upon Customer's request, it can be provided with ABS</u>

The electrical controls are assembled on a dashboard complete with warning lights.

VB 6175E - VB 6176E

Approx. weight and dim.:

Cm:	220x160x115ł
Net Weight:	kg 400
Gross Weight:	kg 545

VB 6175 - VB 6

VB 7800E "MOTO GUZZI" MOTORCYCLE 2 CYLINDERS 4 STROKES OHV SHAFT **DRIVE TRANSMISSION WITH IGNITION PLUGS (on stand with wheels) - electrical**



Careful and complete section of the "Guzzi" motorcycle with V-type twin-cylinder 350/500 cu. cm. engine. All internal parts are clearly shown: battery, tank, silencer, suspensions, carburettor, coil, pistons, connecting rods, driving shaft, gearbox, selector, etc.

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galva-<u>nized</u> for a longer life.

Cm:	200x70x130h
Net Weight:	kg 160
Gross Weight:	kg 230

VB 7850M 2/3/4 CYLINDERS MOTORCYCLE DOHC CHAIN TIMING KAWASAKI -HONDA-YAMAHA BRAND (on stand with wheels) - manual

According availability

Main technical specifications:

- DOHC engine
- Chain timing Electronic ignition



This cutaway model is carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

VB 7815M CVT ENGINE 4 STROKES SINGLE-CYLINDER with ELECTRONIC **INJECTION** (on stand with wheels)

VB 7830M CVT ENGINE 2 STROKES SINGLE-CYLINDER with CARBURETTOR (on stand with wheels)

Main technical specifications:

- Electronic ignition
- Water cooling system
- CVT automatic clutch
- Disc brake
- Silencer
- Manual functioning through crank handle

This cutaway model is carefully sectioned for training purposes, professionally *painted* with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium plated and galvanized for a longer life.

Approx. weight and dim.: Cm: 100x60x80h kg 50 Net Weight:

VB 7831S CVT TRANSMISSION (on stand with wheels) – static

Static model of a Continuously Variable Tr The following components are shown:

- Driving wheels
- Driven pulley
- Centrifugal masses
- Belt



nsmission used on small motorcycle.

Approx. weight and dim.: 160x30x40h

Cm:	160X30X4
Net Weight:	kg 12
Gross Weight:	kg 18

VB 7900E MARINE OUTBOARD ENGINE 2 STROKES (on stand with wheels) - electrical

VB 7900M MARINE OUTBOARD ENGINE 2 STROKES (on stand with wheels) - manual

VB 7915E MARINE OUTBOARD ENGINE 4 STROKES (on stand with wheels) - electrical

VB 7915M MARINE OUTBOARD ENGINE 4 STROKES (on stand with wheels) - manual



VB 7900E

Main technical specifications:

- 2/3 cylinders
- 2-stroke engine
- Water cooling system with centrifugal pump
- Mechanical type converter

The engine operates electrically at 220 volts and runs at a reduced speed to let the student easily understand and observe the operation of the various mechanical parts.

VB 7900M

Same as VB 7900 but operated manually through a crank handle.

- 1 cylinder
- 4-stroke engine
- Water cooling system with centrifugal pump
- Mechanical type converter

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

VB 7915M

Same as VB7915E but operated manually through a crank handle.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

VB 7900E - VB 7900M - VB 7915E - VB 7915M Approx. weight and dim:

Cm:	80x80x150h
Net Weight:	kg 60
Gross Weight:	kg 100

VB 7920M HYDROJET (on stand with wheels) - manual

Approx. weight and dim:



"Castoldi" jet drive marine propeller. The unit is carefully sectioned to show every detail.

The engine is operated manually through a crank handle.

VB 7930M OUTBOARD MARINE REVERSER (on base) - manual

Mechanical type reverse, universal type, installed on marine outboard motors.

The engine is operated manually through a crank han-<u>dle.</u>

Approx. weight and dim:

Cm: Net Weight: kg 8 Gross Weight:

Indicative picture for reference only

50x40x75h kg 15

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits. Many parts have been chromium, plated and galvanized for a longer life.



VB 7940E MARINE INBOARD DIESEL ENGINE WITH INVERTER - 4/6 CYLINDERS (on stand with wheels) - electrical



Main technical specifications:

4 cylinders in line engine or 6 cylinders in line engine according to market availability. Complete of accessories and closed circuit.

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully sectioned for training purposes, professionally painted with different colours

to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

Packing details are provided upon request according to the engine type (4 or 6 cylinders).

VB 7950E MARINE INBOARD DIESEL ENGINE 6/8 V-CYLINDERS WITHOUT INVERTER (on stand with wheels) - electrical



Main technical specifications:

6 V-cylinders engine or 8 V-cylinders engine <u>according</u> to market availability.

Complete of accessories and closed cooling circuit.

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully sectioned for training purposes, professionally painted with different colours

to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

Packing details are provided upon request according to the engine type (6 or 8 cylinders).

VB 8000E 4 DRIVING WHEEL TRACTOR "KUBOTA" (on stand with wheels) - electrical



Accurate section of a small tractor with several interesting technical features for educational purposes.

Main technical specifications:

- 4-stroke diesel engine 20hp/ 16Kw
- water cooling system
- *lubrication of trochoid pump*
- in-line injection pump
- dry single-disc clutch
- Gearbox: 6 speeds + 2 reverse with gear reducer
- 2 speed power take-off
- rear differential with mechanical locking
- possibility of disengaging the front drive
- rear drum brakes
- sector steering gear box
- hydraulic lifter

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	190x110x160h
Net Weight:	kg 345
Gross Weiaht:	ka 500

VB 8300E "MASSEY-FERGUSON"/"LANDINI" FARM TRACTOR 4 DRIVING WHEELS (on stand with wheels) - electrical



Main technical specifications:

- 4 cylinders Perkins diesel engine
- direct injection
- CAV rotary injection pump
- single-disc clutch
- speed gear with reduction unit
- rear hydraulic lifter with rear differential locking and insertion of the front drive
- *PTO*

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:
Net Weight:
Gross Weight:

360x185x215h kg 2000 kg 2470

VB 8100E TYRE-WHEELED FARM TRACTOR WITH DIESEL ENGINE - FIAT "La Piccola" (on stand with wheels) - electrical

VB 8110E TYRE-WHEELED FARM TRACTOR WITH DIESEL ENGINE - FIAT "La Piccola" + HYDRAULIC HOIST (on stand with wheels) - electrical



VB 8100E

Main technical specifications:

- 4-stroke 2 cylinders engine
- Indirect injection
- Water cooling system
- Overhead valves
- In-line injection pump
- · Conical and sector and pinion type steering system
- Gearbox: 6 forward speeds + 2 reverse

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 8110E

Same as VB 8100E with hydraulic hoist.

VB 8100E - VB 8110E

Approx. weight and dim.:	
Cm:	265x160x180h
Net Weight:	kg 650
Gross Weight:	kg 830



Main technical specifications:

- 4-stroke 4 cylinders engine
- Displacement: 2000 cu.cm
- Indirect injection
- Water cooling system
- Overhead valves
- In-line injection pump
- Globe-shaped steering box
- Gearbox: 4 forward speeds + reverse

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight	:

220x172x180h kg 1030 kg 1250

VB 8370M WHEELED TRACTOR TRANSMISSION (on stand with wheels) - manual



VB 8360M

Main technical specifications:

- Clutch unit
- Gearbox
- Pinion gear ring gear
- Steering clutch
- Final reducer

The engine is operated manually through a crank handle.

VB 8360M

Approx. weight and dim.:

Cm: 140x125x150h Net Weight: kg 450 Gross Weight: kg 610

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 8370M WHEELED TRACTOR TRANSMISSION

Main technical specifications:

- Clutch unit
- Gearbox
- Pinion gear ring gear
- Differential units axle shafts with band brakes
- Final reducer

The engine is operated manually through a crank handle.

VB 8370M

Cm:	145x170x120h
Net Weight:	kg 480
Gross Weight:	kg 590

VB 8380M ENGINE POWERED CHAINSAW - manual



Main technical features:

- 2 stroke engine with carburettor
- Centrifugal clutch
- Oil pump for chain lubrication
- Electronic ignition
- Safety system

Operated manually through a crank handle.

Cm:	90x30x35h
Net Weight:	kg 5
Gross Weight:	kg 10

VB 8600E MOTOR CULTIVATOR (on stand with wheels) - electrical

Accurate section of a modern petrol motor cultivator with single-cylinder engine, air cooling, 6/10 HP approx.

Main technical features:

- Petrol engine 4 strokes single cylinder
- Power: 6 Kw
- Recoil starter
- Dry clutch with manual control
- Gearbox MTC 3+2
- Reverse command by lever
- *PTO*
- Handlebars adjustable both in height and width
- Motor-stop safety device

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc.

Many parts have been <u>chromium</u>, <u>plated</u> and <u>galva-</u> <u>nized</u> for a longer life.

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	

70x180x110h kg 100 kg 160



Accurate section of a towed universal seeder showing:

- Seed hopper
- Distributor
- Inlet pipes
- Coulter

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts.

Cm:	105x135x145h
Net Weight:	kg 200
Gross Weight:	kg 300

Accurate section of a real agricultural sprayer, used to spray crops with fungicides.

VB 8620



Main technical specification:

- Radial piston pump
- Fibreglass tank with filter
- Control unit
- Overdrive with fan
- Hydraulic stirrer
- Cardan shaft
- Adjustable nozzles

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm:	220x110x130h
Net Weight:	kg 220
Gross Weight:	kg 330

Indicative picture for reference only

Accurate section of a pulled manure spreader.

The following parts are shown:

- Hopper
- Spreader disc with blades
- Bevel gear pair
- Spread control

The engine operates electrically at 220 volts and runs at a reduced speed to let the student easily understand and observe the operation of the various mechanical parts.

Cm:	150x140x160h
Net Weight:	kg 135
Gross Weight:	kg 230



VB 9000A PETROL ENGINE FOR ASSEMBLING & DISASSEMBLING OPERATIONS (on rotating workbench with wheels)

Educational training equipment for assembling and disassembling operations on modern petrol engines for cars.

Main technical features:

- Petrol engine, 4 stroke
- Displacement: 1242 cu Cm
- 4 cylinders in line with overhead camshaft
- Two valves per cylinder
- Timing system with toothed belt
- Electronic ignition with 4 spark plugs
- Electronic injection
- Alternator
- Lubrication system with mechanical oil pump
- Oil filter
- Flywheel
- Clutch-mechanical dry, single disc

DIESEL ENGINE ON DEMAND



Approx. weight and dim.:

Cm: 90x60x120h Net Weight: kg 100 Gross Weight: kg 140



Indicative picture for reference only

Engines in working conditions ready to be started, mounted on a strong steel painted stand with anti-vibration rubber caps. Each support is equipped with 4 nylon wheels with brake system.

Complete with:

- Fuel tank
- Fuel filter
- Battery with relevant electric system
- Silencer
- Accelerator command
- Starting key
- Rpm counter
- Water temperature device
- Voltmeter
- Oil pressure indicator
- Alternator charger indicator
- Radiator with fan/electro-fan
- Coolant tank

- Mesh guards
- Diagnostic connector (where provided)
- Instruction manual
- Trouble-shooting device simulating 5 faults (upon request)

Showing:

- no-load operation
- fault simulation on request
- repair demonstrations
- assembly-disassembly

Perfectly working overhauled engines.



VB 9005F IAW-MARELLI MULTI-POINT ELECTRONIC INJECTION functioning

- 4 cylinders FIAT engine
- 2 valves per cylinder
- Overhead camshaft (OHC)
- Electronic ignition
- Displacement: 1242 cu. Cm
- diagnostic connector OBD

Approx. weight and dim.:

Cm:	115x120x140h
Net weight:	kg 250
Gross weight:	kg 330

VB 9009F BOSCH MULTI-POINT MOTRONIC ELECTRONIC INJECTION functioning

VB 9011F CARBURETTOR functioning

- 4 cylinders FIAT engine
- 4 valves per cylinder
- 2 Overhead camshaft (DOHC)
- Electronic ignition
- Displacement: 1300 cu. Cm
- Diagnostic connector OBD

Approx. weight and dim.:

Cm:	130x130x140h
Net weight:	kg 300
Gross weight:	kg 400

• 4 cylinders FIAT/SEAT engine

- Overhead camshaft (OHC)
- Electronic ignition
- Displacement: 1000/1500 cu. Cm

Cm:	115x120x140h
Net weight:	kg 240
Gross weight:	kg 340

DIESEL ENGINES COMPLETELY RECONDITIONED AND IN WORKING CONDITIONS



VB 9070F FIAT 1700/2500 CU.CM DIESEL ENGINE (indirect injection) functioning

- 4 cylinders, 4 strokes
- Indirect injection
- Overhead camshaft (OHC)
- Rotating injection pump
- Displacement: 1700/2500 cu. Cm

VB 9080F FIAT 2500 CU.CM TURBO DIESEL ENGINE (direct injection) functioning

- 4 cylinders 4 strokes
- Direct injection
- Overhead camshaft (OHC)
- Rotating injection pump
- Displacement: 2500 cu. Cm
- Turbo-supercharger with relief valve

VB 9095F FIAT COMMON RAIL JTD UNIJET functioning

- 4 cylinders FIAT engine
- 2 valves per cylinder
- Overhead camshaft (OHC)
- Turbo-compressor
- Displacement: 1900 cu. Cm
- Diagnostic socket OBD
- On request: multi-jet, 1300 cc, DOHC, 4 valves per cylinder

Approx. weight and dim.:

140x75x110h
kg 380
kg 460

Approx. weight and dim.:

Cm: 140x75 Net weight: kg 400 Gross weight: kg 480

140x75x110h kg 400

Approx. weight and dim.:	
Cm:	120x130x140h
Net weight:	kg 350
Gross weight:	kg 450

. ...

CHASSIS TRAINER IN WORKING CONDITIONS



The chassis trainer is realized from a medium displacement vehicle which is particularly useful for the study of the main components, the repair operations and the diagnostic, by means of the OBD socket (VB 9100 and VB 9110). All the mechanical parts are carefully revised and assembled on a chassis produced by us. This chassis allows an easy display and the possibility of assemble and disassemble each part. Engine, gearbox, clutch, brakes, lubricating circuit, cooling system, injection, ignition, suspensions, electric system, exhaust, etc. ARE COMPLETELY FUNCTIONING.

The chassis is supplied with a stand with wheels in order to move it easily.

VB 9100F PETROL INJECTION CHASSIS TRAINER - functioning

- Petrol engine 4 cyl. 4 strokes
- Displacement: 1242 cu.Cm
- Multipoint electronic injection
- Electronic ignition
- Gearbox: 5 speeds + reverse
- Front drive
- Catalytic silencer
- Electric fuel pump
- Depression servo-brake
- Front disc brakes
- Rear drum brakes
- McPherson front suspension
- Independent wheels rear suspension with oscillating arms
- Hand brake
- Tank
- Battery
- Radiator with electric fan
- Dashboard
- Diagnostic socket

VB 9105F TURBO DIESEL CHASSIS TRAINER functioning

- Turbo diesel engine 4 cyl. 4 strokes
- Displacement: 1700 cu.Cm
- Gearbox: 5 speeds + reverse
- Front drive
- Silencer
- Bosch VE injection pump
- Depression servo-brake
- Front disc brakes
- Rear drum brakes McPherson front suspension
- Independent wheels rear suspen-
- sion with oscillating arms
- Hand brake
- Tank
- Battery
- Radiator with electric fan
- Dashboard

INDUSTRIAL FUNCTIONING ENGINES (on metallic table-stand support)

SMALL INDUSTRIAL ENDOTHERMIC ENGINES VARIOUS TYPES. Perfectly functioning engines on a metallic table-stand support with silent block, support for table fixing. Complete with tank, silencer, air filter, recoil and all the accessorizes.

VB 8900F – SINGLE-CYLINDER 2 STROKE PETROL ENGINE AIR COOLED (on metallic table-stand support)

Main technical specifications:

- displacement 52 cm3.
- air cooled
- electronic ignition
- carburattor

Approx.	weight	and dim:	
Cm:		45x45x50h)

Cm:	45x45
Net Weight:	kg 10
Gross Weight:	kg 20



-> For the same item, cutaway see item <u>VB 7450</u> at page **A-77**

VB 8910F – SINGLE-CYLINDER 4 STROKE PETROL ENGINE AIR COOLED (on metallic table-stand support)

Main technical specifications:

- displacement 163 cc
- power 5,5 hp at 2500 rpm
- recoil starting system
- TCI transistorized magneto ignition
- forced air cooling system
- camshaft in the crankcase
- overhead valves

Approx. weight and dim:

Cm: Net Weight: Gross Weight: 48x48x60h kg 20 kg 40



-> For the same item, cutaway see item <u>VB 5245</u> at page **A-73**

VB 8920F – SINGLE-CYLINDER 4 STROKE DIESEL ENGINE AIR COOLED (on metallic table-stand support)

Main technical specifications:

- displacement 211 cc
- direct injection in-line injection pump
- power 3,8 hp at 3000 rpm
- recoil ignition
- forced air cooling system
- camshaft in the crankcase
- overhead valves

Approx. weight and dim:

Cm: Net Weight: Gross Weight:

50x50x60h kg 30 kg 50



-> For the same item, cutaway see item <u>VB 6120</u> at page **A-73**

VB 5245M SINGLE-CYLINDER 4 STROKE PETROL ENGINE AIR COOLED (on base) - manual

Main technical specifications:

- displacement 160cc
- power 6 hp
- camshaft in the crankcase
- overhead valves
- rpm regulator
- oil pump
- carburettor
- air filter
- silencer
- tank



Approx. weight and dim:

Cm:	48x48x50h
Net Weight:	kg 16
Gross Weight:	kg 25

VB 6120M SINGLE-CYLINDER 4 STROKE DIESEL ENGINE AIR COOLED (on base) manual

Main technical specifications:

• displacement 210cc

- power 4 hp direct injection
- camshaft in the crankcase
- overhead camshafts
- rpm regulator
- toroidal oil pump
- injection pump
- injector
- silencer

Cm:	48x48x50h
Net Weight:	kg 25
Gross Weight:	kg 35



VB 7000M INDIRECT INJECTION 4 STROKE DIESEL ENGINE MODEL (on base) - manual

The most rational training model of a 4-stroke diesel engine sectioned for training purposes. Indirect injection, complete with injection pump, injector, pre-chamber, preheating glow plug, cooling system, distribution circuit, etc. Operated manually through a crank handle. In order to simulate the active stage of the cycle a small bulb lights up during the expansion phase.



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VB 7100M DIRECT INJECTION 2 STROKE DIESEL ENGINE MODEL (on base) - manual

The most rational training model of a 2-stroke diesel engine sectioned for training purposes. Direct injection, complete with injection pump, injector, volumetric compressor, cooling system, etc. <u>Operated manually through a crank</u> handle.

In order to simulate the active stage of the cycle a small bulb lights up during the expansion phase.

Approx. weight and dim.:

Approx. weight and dim.:

40x40x65h

kg 10

kg 14

Cm:

Net Weight:

Gross Weight:

Cm:	40x40x65h
Net Weight:	kg 9
Gross Weight:	kg 13



Indicative picture for reference only

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 7200M 4 STROKE PETROL ENGINE MODEL (on base) - manual

The most rational training model of a 4-stroke petrol engine. Complete with sectioned carburettor and coil ignition, cooling system, distribution system, spark coil, etc. During the combustion phase a bulb lights up to simulate the mixture ignition.

The engine is operated manually through a crank handle.



/B 7200

Approx. weight and dim.:

Cm:40x40x70hNet Weight:kg 10Gross Weight:kg 14

VB 7460M 4 STROKE PETROL ENGINE MODEL WITH ELECTRONIC INJECTION MONOJETRONIC (on base) - manual

The most rational training model of a 4-stroke petrol engine. During the combustion phase a bulb lights up to simulate the mixture ignition.

Main technical specifications:

- Mono-jetronic
- Lambda probe
- Coil single ignition
- Sensor

The engine is operated manually through a crank handle.

Approx. weight and dim.:

Cm: 40x40x70h Net Weight: kg 10 Gross Weight: kg 14

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.


VB 7490M MULTI-POINT ELECTRONIC INJECTION I.C. ENGINE MODEL (on a table support) - manual

Built using original parts, this single-cylinder model reunites all the main parts making up a modern petrol engine with multipoint electronic injection and ignition-integrated control unit. Special care has been taken with the cutaway views of the electro-injector, throttle body, control unit and LAMBDA probe.

Main technical specifications:

- Overhead camshaft (OHC)
- Toothed belt timing
- Cartridge oil filter
- Centrifugal water pump
- Air temperature sensor
- Throttle potentiometer
- Idling adjustment motor
- Ignition coil
- LAMBDA probe

<u>The engine is operated manually through a</u> <u>crank handle.</u>

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	50x45x80h
Net Weight:	kg 21
Gross Weight:	kg 40

Accurate section of a real 2-Stroke engine, showing every detail, carburettor, ignition, etc.

The suction-exhaust-transfer channels are especially highlighted so as to make is easy to learn the cycle.

Main technical specifications:

- Piston displacement 52 cu. cm
- Air cooling system
- Electronic ignition
- Box carburettor

<u>The engine is operated manually</u> <u>through a crank handle.</u>



Approx. weight and dim.:

Cm:30x30x40hNet Weight:kg 8Gross Weight:kg 15

VB 7400M 2 STROKE MOTORCYCLE PETROL ENGINE (on base) - manual

Accurate section of a real 2-Stroke engine, cut in every detail, carburettor, ignition, etc.

The suction-exhaust-transfer channels are especially highlighted so as to make it easy to learn the cycle.

Main technical specifications:

- Piston displacement 48 cu. cm
- Air cooling
- Plug point and magnet flywheel ignition
- Box carburettor

The engine is operated manually through a crank handle.

Approx.	weight	and	dir	n. :
-				

Cm: Net Weight: Gross Weight:

24x42x28h kg 6 kg 10

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

<section-header> PS 7500M WANKEL ENGINE MODEL (on base) - manual Prove the state in the original and futaway carburettor. regular piston), operated by the original and futaway carburettor. regular piston), operated by the original and futaway carburettor. regular piston), operated by the original and futaway carburettor. regular piston), operated by the original and futaway carburettor.

Rotating engine model, true to the original and complete with cutaway carburettor. The rotor (triangular piston), operated by the driving shaft, rotates inside the stator thus clearly showing the different phases. During the compression phase a small bulb lights up to simulate the petrol ignition. Light metal construction.

The engine is operated manually through a crank handle.

Approx. weight and unit.

Cm:	20x40x30h
Net Weight:	kg 6
Gross Weight:	kg 7

VB 9220M STEAM ENGINE MODEL (on base) - manual



Educational model of a modern horizontal steam engine with piston valve control. The model can be put in motion by turning the flywheel, thus showing the manner of operation of the engine and of the built-on centrifugal governor.

Cm:	36x22x24h
Net Weight:	kg 3
Gross Weight:	kg 8

This super-model of a modern two-wave turbine shows in detail the construction and the operating system of such a motor. Low-pressure and high-pressure compressor, low-pressure and high-pressure turbine are readily recognisable, as also are the combustion chambers with the injection nozzles and starting plugs.

These can be readily seen thanks to the section cut housing. The turbines can be set in motion with the built-in electro-motor.

Approx. weight and dim.:Cm:70x28x45hNet Weight:kg 13Gross weight:Kg 30



VB 9211M

INSTRUCTION MODEL OF A TURBOJET ENGINE

This model clearly shows the construction of a modern jet turbine. The compressor, the combustion, the combustion chambers and the turbines are readily recognisable and their operation explained.

Approx. weight and dim.:

Cm:60x40x40hNet weight:Kg 10Gross weight:Kg 20





Main technical specifications:

- Lycoming/Piaggio/Continental 4/6-opposed cylinders
 engine
- Air cooling system
- Gear distribution with camshaft in the crankcase
- Ignition with magneto
- Single-body carburettor

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	140x110x150h
Net Weight:	kg 190
Gross Weight:	kg 280

This kind of engine was largely used in aeronautic before the introduction of reaction engines. As it is mechanically simple and sturdy, it is used for tanks, hovercrafts, etc.

Main technical specifications:

- Driving shaft with integral master rod and moving connection rods
- Air cooling system
- Double ignition (2 spark plugs per cylinder and 2 magnetos)

The engine operates electrically at <u>220 volts</u> and runs at a <u>reduced speed</u> to let the student easily understand and observe the operation of the various mechanical parts.

This cutaway model is carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Cm:	150x140x180h
Net Weight:	kg 700
Gross Weight:	kg 850

Indicative picture for reference only



Simulators

VB 4503E HYBRID AND ELECTRIC SYSTEM SIMULATOR - electrical

This simulator allows the study of all the operating features of an automobile with a hybrid system (internal combustion engine and electric motor) or completely electric.

It is composed of a panel operated by computer with a silk-screened diagram which explains the positioning of the car components and indicates the features of the system by showing different colours on the panel. Moreover light indicators are on the panel to show for the operation of the system.

Through the computer, the teacher can monitor the entire system and the operational states entered by the students. Moreover, the faults can be inserted and checked by the teacher and with the use of the software practical and theoretical topics can be constantly followed. An english manual is supplied together with thw unit.

The silk-screened panel shows:



Hybrid system:

- Intelligent Power Unit
- Battery unit (Ni-MH cells)
- ECU battery
- Electric Unit:
 - Synchronous 3-phase Electric Motor/Generator with permanent magnets
 - Eco Assist System
- Gasoline Unit :
 - Gasoline Engine
 - i-DSI
 - i-VTEC
 - ECU
- CVT
- A/C Compressor- dual-scroll hybrid mode
- Cooling Fan
- Motor Control Module
- Electric Power Unit
- DC Unit
- A/C Driver

Electric System

- High-voltage battery module, (Li-ion cells)
- Recharging system by external AV
- 12 V battery and recharging
- · Electric motor control system
- 3-phase inverter for managing the electric motor
- Inverter control signals and sensors for the voltage and current measurement
- 3-phase AC motor with integrated transmission system
- Integrated sensors in the AC three-phase motor

The simulator is complete with Training Software and with Control Software.

The software guides the student through the learning, simulation and experiments performance, tests and troubleshooting.

Cm:	104x35x66	
Net Weight:	kg 16	

tion of quantities and functions to be visualized.

B-3

Didactic equipment - This Trainer studies the devices and the systems used for controlling and reducing the emissions of gasoline engines. The trainer illustrates the operation, the electric signals and all the sensors and the actuators that are used in modern automobiles to reduce the emission of noxious gases. The Trainer covers the following study and experiment subjects:

- General structure of the management system for a gasoline engine 1.
- Composition of the exhaust gases in Otto cycle engines 2.
- 3. Preparation and control of the fuel
- 4. Lambda regulation
- Re-circulation of the exhaust gases, anti-evaporation of the fuel and thermal post-combustion 5.
- Sensors and actuators used in the systems for reducing the exhaust gas 6.
- Control unit (ECU) and CAN-BUS 7.
- 8. Analysis of the electric signals of sensors and actuators
- 9. Troubleshooting with traditional instruments
- 10. Troubleshooting with OBD self-diagnosis



Main features

Indicative picture for reference only

Autonomous operation

The trainer is able to operate autonomously, without connection to PC. Moreover, it is provided with a USB interface to connect to a computer for data acquisition, graphic visualization, eTraining.

Use of some real components

The trainer is provided with an electric motor, with phonic wheel and magnetic sensor for position and rotation speed. The electric motor 'simulates' the operation of the real engine (all the operations are made at a speed 10 times lower than the real one of the engine: between 80 and 600 rpm). This allows visualizing on LED the operation of the different devices: spark plugs, injectors, etc. On the LCD display the actual speeds are visualized (rpm from 800 to 6000). All the signals (on LED and terminals) is synchronized with the rotation of the phonic wheel and this makes 'real' the operation of the trainer.

<u>'Real' signals</u>

All the signals at the test points are real.

They are equal in value, shape, time to the signals found in a real automobile.

Graphic Display and Keyboard



'Integrated' Instrumentation

The Trainer contains the Instruments that are normally used on the field for the operation of troubleshooting in automobiles, both the 'traditional' ones, such as the multimeter, and the 'new' ones, such as the ScanTool for the OBD diagnosis.

Approx. weight and dim.:

62x23x43h

kg 10

Cm:

Net Weight:

- **Digital voltmeter** It allows performing all the voltage measurements on the system, without the need for external instrumentation.
- Digital oscilloscope It allows checking the waveforms at all the Test Points of the system and to operate in the same modes of a real oscilloscope.
- Tester OBD-II (SCANTOOL) It allows operating in the activities of fault finding in the same modes of a Scantool connected to an automobile through the OBD socket.

It is supplied with manual in English language.

VB 9148E COMMON-RAIL DIRECT INJECTION SIMULATOR FOR DIESEL ENGINE electrical

This simulator allows the study on HDI (CDI - CR) injection systems for diesel engines.

It is composed of a screen panel with a mimic diagram which shows the entire analysis of the circuit of the fuel of the electrical/electronic control circuit and of all its components. The whole cycle of a common rail direct injection diesel engine is replicated on the panel.

The behaviour of components and circuits can be simulated on the basis of operating conditions that students and teachers can control directly on the panel or through computer. Teachers can keep continually under control the simulation by the measuring through analogue and digital devices so that the students can carry on working on the fault finding without any interruption.

The software is structured so to balance theory with practical experiences, troubleshooting and tests.



Main components:

- Common rail with
 - electro-injectors
 - fuel pressure limiting valve
 - pressure sensor
- sensors for:
 - accelerator pedal position
 - over-supply pressure
 - air temperature
 - engine temperature
 - engine rpm
 - air mass
- electronic control board
- pneumatic actuator for the variable geometry turbine
- computerized workstation connected to the management system
- fuel tank with pre-filter
 - high pressure electro-pump
 - flow limiter

Approx. weight and dim.:

104x35x66h

kg 16

Cm:

Net Weight:

VB 12274E ABS SIMULATOR - electrical

This simulator has been created to show how modern car ABS systems operate.



Experiments :

- How ABS operates:
 - with one wheel speed sensor disconnected
 - when wheels are rotated at different speeds
 - when wheels are rotated at same speed
 - with destroyed hydraulic valve
 - with hydraulic valve stuck
 - with different relative speed turn of wheels
- How to detect:
 - Low fluid level
- How to measure:
 - Pressure during operation
 - Different control signals in the ABS system
- How Hydraulic ABS valve operates
- How brake system works:
 - when the electronic brake unit is disconnected
 - when there is leakage
- Self-diagnostic control
- Fault diagnosis process

An educational manual with a theoretical and practical study is supplied.

Approx. weight and dim.:

Cm:	
Net Weight:	

104x35x66h kg 16



Components & Accessories

VB 9990E TEACHING BENCH FOR CAR WITH WIRING TROUBLE-SHOOTING SY-STEM (on stand) CONVENTIONAL COIL IGNITION SYSTEM - electrical

VB 9991E TEACHING BENCH FOR CAR WITH WIRING TROUBLE-SHOOTING SY-STEM (on stand) ELECTRONIC IGNITION UNIT - electrical



All main components of the electric system of a car are fixed together on a board and can be operated at 12 Volts.

The teacher can train the student to:

• assemble an electric system

666

- shoot the troubles (that have been produced previously on purpose) in the connections
- study the whole system by disassembling and assembling its various parts.

Approx. weight and dim.:

Ст	55x195x205h
Net Weight:	kg 90
Gross Weight:	kg 180

Main technical specifications:

- Front and rear lights
- Turn indicators
- Emergency
- Licence plate light
- Horn
- Windshield wiper motor
- Instrument panel
- Battery
- Distributor
- Battery ignition
- Spark plugs
- Coil
- Fuse box
- Starter motor
- Alternator
- Voltage regulator
- Wires with red couplings (positive) N°19
- Wires with black couplings (negative) N°10

VB 9992E ELECTRIC PANEL FOR LIGHTING AND ELECTRONIC IGNITION SYSTEM WITH ALTERNATOR (on stand with wheels) - electrical

Main technical specifications:

- Position lights
- Head lights
- Beam lights
- Indicators
- Rear fog-lights
- Stop lights
- Reverse light
- Work lights
- Relays
- Dashboard with lights
- Four spark plugs
- High tension coil
- Electronic distributor
- Battery with isolator
- Electronic functioning Alternator with variable speed electric engine
- Complete with volt-meter and ampere-meter
- Pin outs for tension values of each component



Approx. weight and dim.: Cm: 130x100x206h

Cm: 130x100x206h Net weight : kg 110 Gross weight: Kg 220

VB 10010E ELECTRONIC IGNITION UNIT (on base) - electrical







VB 10000E

A plastic-plated wooden base is the support of the main components of the coil ignition of a 4-stroke engine:

battery, spark coil, coil, spark plugs.

Rotating the flywheel, it shows the operation of the whole unit (the action of the platinum points and of the distributor can be observed through the section) and the spark flashing in the respective spark plugs is shown as well.

VB 10010E

Same as VB 10000E with electronic ignition.

VB 10000E - VB 10010E

Approx. weight and ann.		
Cm:	70x25x55h	
Net Weight:	kg 10	
Gross Weight:	kg 15	

Representation of the ignition system composed of: distributor, spark coil and spark plug connected to each other by high voltage cables. The distributor is operated through a hand wheel and it is carefully sectioned to show the breaker points and the (centrifugal) automatic advance.



Approx. weight and dim.:

Cm:	30x20x15h
Net Weight:	kg 2
Gross Weight:	kg 5

VB 10050S COIL - static

VB 10060M DISTRIBUTOR - manual



VB 10050 - VB 10060

VB 10071M STARTER MOTOR WITH REDUCTION GEARS FOR CARS (on base) manual



VB 10090

VB 10080M ALTERNATOR SINGLE-FLOW COOLING (on base) - manual

VB 10081M ALTERNATOR DOUBLE-FLOW COOLING (on base) - manual



Approx. weight and dim.:

25x20x20h

kg 6

kg 10

Cm:

Net Weight:

Gross Weight:

VB 10090M DYNAMO - manual

Approx. weight and dim.:

25x20x20h Cm: Net Weight: kg 6 Gross Weight: kg 10



Indicative picture for reference only



VB 10092M LIQUID-COOLED WINDINGLESS-ROTOR COMPACT ALTERNATOR (on base) - manual



Approx. weight and dim.: Cm: Net Weight: kg 8 Gross Weight:

20x20x25h kg 15

VB 10092M

Approx. weight and dim.: Cm: 20x20x25h Net Weight: kg 8 Gross Weight: kg 15

VB 10095S THROTTLE JACKING DEVICE - static

VB 10096S EGR VALVE - static

VB 10097S AIR-FLOW SENSOR - static





Approx. weight and dim.: Cm:

20x10x10h Net Weight: kg 1,5 Gross Weight: kg 2

VB 10097S

Approx. weight and dim.:

Cm:	10x10x10h
Net Weight:	kg 1
Gross Weight:	kg 1,5

VB 10095S

Approx. weight and dim.: 15x10x10h

kg 1

kg 1,5

Cm: Net Weight: Gross Weight:

VB 9900E IAW 59 F MULTI-POINT ELECTRONIC INJECTION SYSTEM - MPI (on stand with wheels) - electrical

The panel shows the functioning of an electronic injection system. It is possible to regulate the rpm from 0 to 2000 rpm by means of a pedal. It can simulate the air pressure sensor in the collector and the water temperature. It is possible to generate sensors and actuators faults disconnecting the relevant EOBD connections interface (standard with K line and 7 pins).



- Fuel tank
- Electric fuel pump (N40)
- Multifunction valve
- Safety valve
- Fuel delivery pipe
- Electronic injection/ignition control unit (M10)
- Battery
- Ignition switch
- Inertia switch (150)
- Engine compartment junction unit
- Climate control system
- Fuel vapour cut out solenoid valve (L10)
- Injection timing sensor (K47)
- Activated carbon filter
- Body Computer (diagnostic socket and Fiat CODE signal)
- Temperature/absolute pressure sensor (K44)
- Rpm sensor (K46)
- Spark plugs
- Coolant temperature sensor (K45)
- Injectors (N70)
- Throttle valve position sensor (K56)
- Idle speed actuator (N74)
- Fuel supply rail
- Air filter
- Ignition coils (A30)
- Lambda sensor (upstream) (K15)
- System failure warning light
- Rev. counter
- Catalytic converter
- Lambda sensor (downstream) (K16)

Approx. weight and dim.: Cm 140x80x200h

Ст	140x80
Net Weight:	kg 96
Gross Weight:	kg 175

VB 9901E SINGLE-POINT INJECTION SYSTEM - SPI (on stand with wheels) - electrical

This panel shows the functioning of an electronic injection system. It is possible to regulate the rpm from 0 to 200 rom by means of a pedal. The IAW Weber-Marelli single point injection (SPI) system is a self-contained engine management system, which controls both the fuel injection and ignition. The fuel injection system comprises a fuel tank, an electric fuel pump, a fuel filter, fuel supply and returns lines, a throttle body with an integral electronic fuel injector, and an Electronic Control Unit (ECU)together with its associated sensors, actuators and wiring.



Main technical specifications:

- Fuel tank
- Fuel pump
- Fuel pressure regulator
- Injector
- Fuel vapour trap
- Idle stepper motor
- Absolute pressure sensor
- Injection/ignition ECU
- Throttle position sensor

- Engine coolant temperature sensor
- Intake air temperature sensor
- Injection/ignition duel relay
- Ignition coils
- Rpm and TDC sensor
- Spark plugs
- Diagnostic socket
- EVAP solenoid
- Lambda /oxygen sensor

Ст	140x70x210h
Net Weight:	kg 96
Gross Weight:	kg 170

VB 5500E ENGINE VIDEO SYSTEM (on panel) - electrical



Luminous training panel with silk-screened plexiglass front painted with different colours to better show the most important functions inside an internal combustion system.

The ignition, lubrication, carburetting, cooling and supercharging system (different colours) are shown separately by some lamps flashing one after the other to give the movement impression.

Perfect operation of the panel is got by means of an electric board.



VB 5510E

Same as VB 5500E but on a wheeled stand.

ENGLISH / FRENCH TEST AVAILABLE UPON REQUEST VB 5500E

VB 5500E

Approx. weight and dim.:

Cm: 110x80x10h Net Weight: kg 10 Gross Weight: kg 20

VB 5510E

Approx. weight and dim.:		
Cm:	110x80x50h	
Net Weight:	kg 20	
Gross Weight:	kg 30	

VB 10320S SINGLE-BODY CARBURETTOR (on base) - static

VB 10330S VACUUM CARBURETTOR (on base) - static



Cm:	25x30x30h
Net Weight:	kg 1
Gross Weight:	kg 2

VB 10350S PETROL ENGINE FEEDING CIRCUIT (on base) - static



Main technical specifications:

- Float with fuel level gauge (tank)
- Diaphragm pump
- Single-body carburettor
- Inlet manifold

Approx. weight and dim.: Cm: 40x30x30h

Cm:	40)
Net Weight:	kg
Gross Weight:	kg

kg 3 kg 6 Indicative picture for reference only

VB 10355

VB 103555 ELECTRONIC INJECTION FEEDING CIRCUIT (on base) - static



Main technical specifications:

- · Suction manifold with electro-injector
- Air capacity meter
- Fuel manifold to the injectors
- Butterfly body
- Accelerator position switch
- Submersed electric petrol pump
- Fuel lever meter

Section of an electronic injection feeding circuit, 4 cylinders multi-point

Cm:	40x60x40h
Net Weight:	kg 8
Gross Weight:	kg 12

VB 10360S MONO-JETRONIC THROTTLE BODY (on base) - static

Accurate section of a throttle body fitted to Monojetronic engines with the following visible parts:

- Pressure control
- Bottom feed type injector
- Air and water temperature sensor
- Potentiometer
- Idling control actuator

Approx. weight and dim.:

Cm: 25x25x25h Net Weight: kg 3 Gross Weight: kg 6



Cutaway model of an electro injector for multipoint injection engines. The following parts are shown:

- Injector body
- Needle
- Magnetic core
- Winding

Indicative picture for reference only

Electric connector



VB 103655 SPARK PLUG (on base) - static

Internal combustion engine spark plug cutaway model.

The following part are shown:

- Spark plug body
- Ceramic insulator
- Earth electrode



/B 1036

B 1036

/B 10365

VB 10366S 2 VALVE DESMO SOHC ENGINE HEAD (on base) - static



Accurate section of a Ducati two-valve desmo engine head.

Approx. weight and dim.:		
Cm:	25x20x20h	
Net Weight:	kg 7	
Gross Weight:	kg 7	

VB 10367S 3 VALVE OHC ENGINE HEAD (on base) - static



Accurate section of FIAT three-valve engine head with hydraulic tappet.

Cm:	20x20x15h
Net Weight:	kg 3,5
Gross Weight:	kg 6

VB 10368S TWIN VALVE OHC ENGINE HEAD (on base) - static



Accurate section of a BMW twin-valve per cylinder engine head.

Approx.	weight	and	dim.:	
<u>^</u>		25	20 201	

Cm:	25x20x20n
Net Weight:	kg 5
Gross Weight:	kg 8

VB 10369S 4 VALVE DOHC ENGINE HEAD (on base) - static



VB 10369

Top-of-the-range Volkswagen engine head, with 4 valves per cylinder and hydraulic tappet adjustment.

Approx. weight and dim.:

Cm:	25x20x20h
Net Weight:	kg 5
Gross Weight:	kg 8

VB 10525S LPG TIMED SEQUENTIAL INJECTION FOR ELECTRONIC INJECTION ENGINES (wall-mounted) - static

LPG timed sequential injection for petrol engine with multi-point electronic injection, complete with the following components:

• E.C.U.

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- Injection rail
- L.P.G. solenoid valve
- Reducer vaporizer
- Pressure sensor
- Pressure stabilizer
- Switch commutator
- Nozzles for manifold
- Water temperature sensor
- Gas temperature sensor
- Refuelling valve
- Level indicator



The panel is equipped with nomenclature table.

pprox.	weight and dim.:
п	70x120x15h

CIII	70X1.
Net Weight:	kg 16
Gross Weight:	kg 30

VB 10520S LPG FUEL CIRCUIT FOR CARBURETTOR ENGINES (on base) - static

A



Main technical specifications:

- Filler Plug
- LPG tank
- Level gauge
- LPG solenoid valve
- Petrol solenoid valve
- Vaporiser reduction gear
- Carburettor

Layout of a car LPG fuel system with single-body type carburettor for educational purposes.

Cm:	80x50x40h
Net Weight:	kg 12
Gross Weight:	kg 20

VB 10104M CP1 BOSCH HIGH PRESSURE PUMP (on base) - manual

Radial-piston pump for common rail engine, pressure 1100-1350 bar, fuel lubrication, three plungers.



/B 10106



Approx. weight and dim.:

Cm: 25x20x20h Net Weight: kg 5 Gross Weight: kg 8

VB 10106M CP3 BOSCH HIGH-PRESSURE PUMP (on base) - manual

Radial-piston pump for common rail engine, pressure 1600 bar, fuel lubrication, three plungers.

Approx. weight and dim.:Cm:25x20x25hNet Weight:kg 5Gross Weight:kg 8

VB 10108M CP4 BOSCH HIGH-PRESSURE PUMP (on base) - manual

Radial-piston pump for common rail engine, pressure 2000 bar, fuel lubrication, two plungers.



Approx. weight and dim.:

Cm:25x20x25hNet Weight:kg 4Gross Weight:kg 8

VB 9150E BOSCH 4 CYLINDERS IN LINE INJECTION UNIT (on stand with wheels) - electrical



Indicative picture for reference only

Reproduction of the fuel circuit of a diesel engine, complete with:

- 2 direct injectors;
- 2 indirect injectors;
- fuel filter;
- *in-line injection pump with cylinder;*
- low pressure gauge (pump circuit);
- high pressure gauge (injector circuit);
- tank;
- feeding pump;
- high and low pressure delivery and return pipings.

The injection pump, operates by means of a 220 V geared motor, sends the fuel to the injectors which atomize it in special glass bulbs.

In this way the fuel injection and atomization can be displayed.

The unit is also suitable for idling tests and demonstrations with simulated breakdowns.

Ст	80x80x160h
Net Weight:	kg 55
Gross Weight:	kg 90



Accurate cross-section of the high pressure (1600 bar) fuel system known as Common-rail. This circuit consists of a radial piston pressure pump, one delivery manifold and an electro-injector, all connected via highpressure hoses.

Approx.	weight	and	dim.
---------	--------	-----	------

Cm:	50x20x30h
Net Weight:	kg 8
Gross Weight:	kg 15

It is operated manually.

VB 10305S DIESEL ELECTRO-INJECTOR WITH SOLENOID VALVE (on base) - static



Section of electro injector for modern diesel engines. The main interesting components from the educational point of view are displayed.

Cm:	10x25x10h
Net Weight:	kg 0,5
Gross Weight:	kg 1

VB 10110S INJECTOR PUMP (on base) - static

Accurate section of a unit injector system for commercial vehicles, where it is possible to observe:

- electromagnetic valve HD
- pumping element
- duster, etc.



Cm:	40x20x10h
Net Weight:	kg 3
Gross Weight:	kg 4

VB 10180M INJECTION PUMP WITH 6 IN-LINE CYLINDERS AND CENTRIFUGAL GOVERNOR (on base) - manual

VB 10181M INJECTION PUMP WITH 4 IN-LINE CYLINDERS AND CENTRIFUGAL GOVERNOR (on base) - manual



VB 10180M

Main technical specifications:

- Small piston;
- Cylinder;
- Sector gear,
- Rock,
- Camshaft,
- Check valve,
- Centrifugal governor

Operated manually through a crank handle.

VB 10180M

Approx. weight and dim.: Cm: 25x55x45h

Cm:	25x55.
Net Weight:	kg 16
Gross Weight:	kg 20

VB 10181M

Main technical specifications:

- Small piston;
- Cylinder;
- Sector gear,
- Rock,
- Camshaft,
- · Check valve,
- Centrifugal governor

Operated manually through a crank handle.

VB 10181M

Cm:	20x40x30h
Net Weight:	kg 9
Gross Weight:	kg 15



VB 10200M

Main technical specifications:

- Small piston;
- Cylinder;
- Sector gear,
- Rock,
- Camshaft,Check valve,
- Centrifugal governor
- 2 injectors of different type
- Fuel filter
- Fuel pump

Approx. weight and dim.:

Cm: Net Weight: Gross Weight:

60x30x60h kg 24 kg 35

Operated manually through a crank handle.

VB 10220M BOSCH INJECTION PUMP WITH 4 IN-LINE CYLINDERS + PNEUMATIC **SPEED GOVERNOR (on base) - manual**

Accurate section of a pump suitable for medium displacement engine (FIAT, Mercedes) with pneumatic speed governor (rock rod or acceleration rod controlled by a diaphragm connected to the suction collector). It is provided with a feeding pump.

Operated manually through a crank handle.

Approx. weight and dim.:

Cm: Net Weight: Gross Weight: 20x30x30h kg 7 kg 10



VB 10230M SINGLE-CYLINDER INJECTION PUMP (on base) - manual

Alternative single-cylinder injection pump model complete with one injector.

Approx. weight and dim.:

Cm: Net Weight: kg 3 Gross Weight: kg 5

20x20x30h

Operated manually through a crank handle.

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, crosssections, lubricating circuits, fuel system. Many parts have been chromium, plated and galvanized for a longer life.



VB 10240M BOSCH ROTARY INJECTION PUMP (on base) - manual



The most popular rotating pump (Bosch VE) has been sectioned for training purposes to show all its operating parts.

The distributor during the gas oil pumping and distribution phase, the transfer pump, the speed governor, the automatic advance regulator and the fuel circuit are clearly displayed.

It is supplied complete with an indirect injector.

Operated manually through a crank handle.

Approx. weight and dim.: Cm: 30x15x30h

Cm:	30x I
Net Weight:	kg 5
Gross Weight:	kg 8

VB 10250M CAV DPA-DPS ROTARY INJECTION PUMP (on base) - manual



/B 1025(

Careful section of a CAV rotary pump for training purposes, showing all its operating parts. The transfer pump, the speed governor, the automatic advance regulator, the hydraulic sensor device, the fuel circuit and the pumping small piston are clearly shown. It is supplied complete with an indirect injector.

Operated manually through a crank handle.

Approx. weight and dim.:

Cm:	30x20x20h
Net Weight:	kg 6
Gross Weight:	kg 8

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.
VB 10260M CAV DPC INJECTION PUMP (on base) - manual

This is an evolution of the CAV DPA pump. It has been cross sectioned according to the same criteria to show its main parts. It is provided with an indirect injector.

It is operated manually.



Approx. weight and dim.:

Cm: Net Weight: Gross Weight:

Cm:

• Distributor plunger

• Electronic control unit, etc.

• Injection phase

30x20x20h kg 6 kg 9



Modern high-pressure rotary injection pump (approx. 1500 bars).

It is operated manually.

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system. Many parts have been chromium, plated and galvanized for a longer life.



VB 10500S DIRECT INJECTION PISTON - static

VB 10510S INDIRECT INJECTION PISTON - static

VB 10500 - VB 10510

VB 10500S

Approx. weight and dim.:

Cm:18x18x35hNet Weight:kg 5Gross Weight:kg 7

VB 10510S

Approx. weight and dim.:Cm:12x12x22h

Cm: 12x12x2. Net Weight: kg 2.5 Gross Weight: kg 4

VB 10290M DIESEL PUMPING ELEMENT - manual

Cm:

Net Weight:

Approx. weight and dim.:

Careful section of two different injectors (direct and indirect injection type) showing their inter-

30x20x15h

kg 1

nal parts and relevant operation.



Giant model (scale 5:1) of the pumping element of a Diesel engine. It has been carefully cross sectioned to show the cylinder inlet hole and the helical spline on the piston.

It is operated manually.

Approx. weight and dim.:Cm:30x6x6hNet Weight:kg 1

/B 10290

C-27

VB 10430

VB 10430M TURBOSUPERCHARGER WITH WASTE-GATE VALVE (on base) - manual

Approx. weight and dim.:

Cm:30x30x30hNet Weight:kg 6Gross Weight:kg 8

VB 10460



VB 10460M VARIABLE GEOMETRY TURBOSUPERCHARGER (on base) - manual

Very detailed cutaway item, with clearly visible moving blade assembly.

The operation of the variable geometry system is clearly displayed.

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, crosssections, lubricating circuits. Many parts have been <u>chromium, plated</u> and <u>galvanized</u> for a longer life.

Cm:	30x25x30h	
Net Weight:	kg 6	
Gross Weight:	kg 10	

VB 10441M TURBO-CHARGER WITH VARIABLE GEOMETRY + ELECTRICAL **CONTROL MOTOR (on base) - manual**



VB 10441

Approx. weight and dim.:

Cm:	50x20x25h
Net Weight:	kg 7
Gross Weight:	kg 10

VB 10450M TURBO-INTERCOOLER (on base) - manual

VB 10450M TUR VB 10450M VB 10450M Accurate section of or petrol motorcars. The cross-section of ghlights the followir • Exhaust gas turbin • Waste-gate valve • Centrifugal compr Accurate section of a supercharging unit for Diesel The cross-section of the turbo-supercharger highlights the following:

- Exhaust gas turbine
- Centrifugal compressor
- Lubricating circuit
- · Cutaway air-air heat exchanger connected to the turbo-supercharger.



VB 10450M

Approx. weight and dim.:

Cm: 60x40x40h Net Weight: kg 12 Gross Weight: kg 18

VB 10442M ROOTS-TYPE SUPERCHARGER (on base) - manual



VB 10442

VB 10452M SEQUENTIAL TWIN-TURBO (on base) - manual

Accurate section of a sequential turbo showing one turbocharger for lower engine speeds and a second turbocharger at higher engine speeds.



Cm:	55x35x40h
Net Weight:	kg 8
Gross Weight:	kg 15

VB 10453S TURBOCHARGER WITH VARIABLE GEOMETRY HOLSET FOR TRUCKS (on base) - static



Approx. weight and dim.: 45x45x45h Cm: Net Weight: kg 26 Gross Weight: kg 35

VB 10630S CATALYTIC SILENCER WITH LAMBDA PROBE (on base) - static



Approx. weight and dim.:

50x20x20h Cm: Net Weight: kg 3 Gross Weight: kg 6 Packing

VB 10370S PISTON PUMP (on base) - static

VB 10380S ELECTRICAL FUEL PUMP (on base) - static

VB 103855 MECHANICAL FUEL PUMP (on base) - static

VB 10390M WATER PUMP WITH RADIATOR (on base) - manual

VB 10400M OIL PUMP WITH FILTER (on base) - manual





VB 10390M

 WB 10400M

VB 10370S - VB 10380S - VB 10385S

Approx. weight and dim.:		
Cm:	15x15x15h	
Net Weight:	kg 0,5	
Gross Weight:	kg 1,0	

VB 10390M - VB 10400M

Approx. weight and dim.:	
Cm:	30x20x30h
Net Weight:	kg 3
Gross Weight:	kg 6

VB10401S ENGINE COOLING SYSTEM (on base) - static

Complete Cooling System unit

Main technical specifications:

- Block-head canalisation
- Water pump
- Thermostatic valve
- Water temperature bulb
- Expansion tank
- Radiator
- Connecting pipe



Approx. weight and dim.:

Cm: 50x70x75h Net weight : kg 26 Gross weight: Kg 35

VB 10402S DUAL MASS FLYWHEEL(on base) - static

Sectioned to highlight the two different damped masses by means of internal springs



Approx. weight and dim.:

Cm:35x35x20hNet Weight:kg 16Gross Weight:kg 21

Indicative picture for reference only

VB 10403S LUBRICATION CIRCUIT WITH GEAR ROTOR TYPE PUMP (on base) - static

Oil pump apparatus with internal gears complete with oil filter.

Main technical specification:

- Pressure bulb
- Pressure relief valve
- Suction device with small net



Approx. weight and dim.:

30x40x40h

kg 2,5

kg 4

Cm Net Weight: Gross Weight:

VB 10404M FLANGE OIL PUMP COMPLETE WITH PRESSURE RELIEF VALVE (on base) - manual



Cm:	20x20x30h
Vet Weight:	kg 4
Gross Weight:	kg 6

VB 10410M VANE PUMP (on base) - manual

VB 10420M GEAR PUMP (on base) - manual



VB 10405M

Approx. weight and dim.:	
Cm:	25x20x30h
Net Weight:	kg 1
Gross Weight:	kg 2

VB 10410M

Approx. weight and dim.:

Cm: 15x15x20h Net Weight: kg 1 Gross Weight: kg 2

VB 10420M

Cm:	25x20x30h
Net Weight:	kg 1
Gross Weight:	kg 2



VB 9130E CAR AIR CONDITIONING SYSTEM (on stand with wheels) - electrical

After market unit mounted on an auto chassis. It is ideal for training in the operation, maintenance, repair and troubleshooting.

Main technical features:

- Max. power 2 Kw
- Cooling liquid 400gt Freon R134a
- Piston compressor
- Condenser
- Dehydrating filter
- Pressure switch
- Expansion valve
- Evaporation unit
- Resistor
- Thermostat
- Troubleshooting device for simulation of 4 faults
- With nomenclature table



Cm:	105x75x130h
Net Weight:	kg 70
Gross Weight:	kg 120

VB 10650M AIR CONDITIONING SYSTEM (on base) - manual

Main technical specifications:

- Radial piston compressor
- Condenser
- Filter
- Expansion valve
- Evaporator
- Electric fans
- High and low pressure connecting hose

Approx. weight and dim.:

Cm:105x60x40hNet Weight:kg 18Gross Weight:kg 35

VB 10651M AXIAL ALTERNATIVE COMPRESSOR WITH SIMPLE EFFECT PISTON (on base) - manual

VB 10650

VB 10651

Approx. weight and dim.: Cm: 30x20x20h

Cm:	30x20
Net Weight:	kg 8
Gross Weight:	kg 13

VB 10652M AXIAL ALTERNATIVE COMPRESSOR WITH VARIABLE DISPLACEMENT (on base) - manual

VB 10653M AXIAL ALTERNATIVE COMPRESSOR WITH DOUBLE EFFECT PISTON (on base) - manual



VB 10652M

Approx. weight and dim.:	
20x20x20h	
kg 7	
kg 12	

VB 10653M	
Approx. weight and dim.:	
Cm:	20x20x20h
Net Weight:	kg 7
Gross Weight:	kg 12

VB 10654 - VB 10655



VB 10654M ROTARY SCROLL COMPRESSOR (on base) - manual

VB 10655M VANE COMPRESSOR (on base) - manual

VB 10654M

Approx. weight and dim.:		
Im:	20x20x20h	
Vet Weight:	kg 6	
Gross Weight:	kg 12	

VB 10655M Approx. weight and dim.: Cm: 20x20x20h

Cm:	20x20x20l	
Net Weight:	kg 7	
Gross Weight:	kg 12	

VB 10710M SEGMENTAL STEERING (on base) - manual

VB 10720M STEERING BOX WITH RE-CIRCULATING BALL SYSTEM (on base) - manual

VB 10730M RACK STEERING BOX (on base) - manual



Indicative picture for reference only

VB 10720M

VB 10700M

Approx. weight and dim.:

30x40x40h Cm: Net Weight: kg 7 Gross Weight: kg 10

VB 10710M

Approx. weight and dim.:

30x25x20h Cm: kg 4 Net Weight: Gross Weight: kg 6

VB 10720M

Approx. weight and dim.:	
Cm:	25x35x40h
Net Weight:	kg 8
Gross Weight:	kg 11

VB 10730M

Approx. weight and dim.:

70x25x30h Cm: kg 4 Net Weight: Gross Weight: kg 6

10700 - VB 10710 - VB 10720 - VB 10730

VB 10760

VB 10750M POWER STEERING WITH RE-CIRCULATING BALL SYSTEM (on base) - manual

Main technical specifications: Operated through a hand wheel. Ball type steering box Hydraulic vane pump • Oil tank with relevant filter Connecting pipes Approx. weight and dim.: Cm: 50x35x40h Net Weight: kg 20 Gross Weight: kg 35 VB 10760M RACK POWER STEERING (on base) - manual Main technical specifications: Operated through a hand wheel. • Rack type steering box Hydraulic pump • Oil tank with relevant filter Connecting pipes

Approx. weight and dim.:

Cm: 80x40x35h Net Weight: kg 16 Gross Weight: kg 20

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts, cross-sections. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 10780M ELECTRICALLY ASSISTED STEERING (on a table stand) - manual

Main technical specifications:

- Rack steering box
- Power steering motor
- Electrically assisted steering actuator
- Power steering control unit

Operated manually by means of a wheel fitted to the electric motor.

Cm:

Approx. weight and dim.: 65x90x45h kg 15 Net weight: Gross Weight:

kg 20

VB 10782M ELECTRICAL RACK AND PINION STEERING (on base) - manual

VB 10782

VB 10780

Approx. weight and dim.:

Cm: 70x30x40h Net Weight: kg 15 Gross Weight: kg 22

VB 10784

VB 10784M POWER-ASSISTED STEERING WITH ELECTRICALLY-CONTROLLED HYDRAULIC PUMP (on base) - manual

The power-assisted steering consists of an electro-hydraulic system allowing power saving because the pump is driven by an electric motor.





Cm: Net weight:

167x107x166h kg 210 Gross weight: kg 330

VB 10778E ELECTRIC POWER ASSISTED STEERING (EPS) WITH SUSPENSIONS (on stand with wheels) - electrical

Electrical power steering (EPS) trainer in working conditions with fully operating McPherson suspension, for the study of the steering system. Any information used by the steering (car speed, alternator, city, steering effort) can be varied by the user. An instrument cluster and two displays show all information concerning the operation.

Large production and diffusion EPS complete with:

- Operating McPherson struts, rack and pinion
- · Adjustment of the steering effort directly on the rack
- Vehicle speed simulation from 0 to 120 km/h •
- Normal/city push-button

- Alternator simulation
- · Indicator lamp and voltage/current display
- Body computer with diagnostic socket (with low • speed CAN) OBD 16 pin

Cm:

Approx. weight and dim.: 160x130x150h Net Weight: kg 150 Gross Weight: kg 230

VB 11201S HOMOCYNETIC JOINT (on base) - static



Approx. weight and dim.:

Cm: 55x20x15h Net Weight: kg 4 Gross Weight: kg 6

VB 11160S PROPELLER SHAFT WITH 2 TYPES OF COUPLING - static



Approx. weight and dim.: Cm: 15x15x60h

Net Weight: kg 4 Gross Weight: kg 6

/B 1120

/B 111(

VB 11210M STEERING UNIT WITH McPHERSON SUSPENSIONS (on stand with wheels) - manual

Main technical specifications:

- McPherson suspension
- Shock absorber
- Spring
- Rack and pinion steering box
- Disc brake
- Steering wheel

Operated manually through a crank handle

Approx. weight and dim.:

Cm:	100x60x100h
Net Weight:	kg 40
Gross Weight:	kg 65

VB11220

VB 11220M STEERING UNIT WITH McPHERSON SUSPENSIONS AND BRAKES (on stand with wheels) - manual

Operated manually through a crank handle

Main technical specifications:

- McPherson suspension
- Shock absorber
- Spring
- Rack and pinion steering box
- Disc brake
- Drum brake
- Hydraulic pump
- Brake lever
- Steering wheel

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	





These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts. Many parts have been chromium, plated and galvanized for a longer life.

VB 11202M CAR FORECARRIAGE (on stand with wheels) - manual



VB11206

VB 11206S MULTILINK SUSPENSIONS (on stand with wheels) – static

Multilink system is an independent vehicle suspension type with multiple arms (5). It is mainly used for the rear axle in order to dampen the vibrations.

Main technical specifications:

- Used on Alfa Romeo, Mercedes, etc. cars
- Spherical/ball joint for each arm

Approx. weight and dim.: Cm: 170x75x100h

Cm:	170x75
Net Weight:	kg 84
Gross Weight:	kg 150



VB 10636 HYDRAULIC McPHERSON SHOCK ABSORBER

VB 10637 HYDRAULIC SHOCK ABSORBER

VB 10638 GAS SHOCK ABSORBER

VB 10636

VB 10638

Net Weight:

Gross Weight:

Cm:

Approx. weight and dim.:		
Cm:	65x25x20h	
Net Weight:	kg 8	
Gross Weight:	kg 10	

VB 10637

Approx. weight and dim.:	
Cm:	30x10x10h
Net Weight:	kg 1,5
Gross Weight:	ka 2



VB 11082M HYBRID TRANSMISSION MG (MOTOR/GENERATOR) Toyota Prius (on stand with wheels) - manual

The Motor Generator 1 (MG1) operates as the control element for the power splitting planetary gear set. It recharges the HV battery and also supplies electrical power to drive Motor Generator 2 (MG2). MG1 effectively controls the continuously variable transmission function of the transaxle and operates as the engine starter.





VB 10990M GEARBOX 5 SPEEDS + REVERSE (on stand with wheels) - manual

With possibility of selecting any speed.

Operated manually through a hand wheel.

VB 10990

VB 10990M

Approx. weight and dim.:Cm:90x65x50hNet Weight:kg 50Gross Weight:kg 75

VB 11020M GEARBOX WITH CLUTCH 4 FORWARD SPEED + REVERSE (on stand with wheels) - manual

With possibility of selecting any speed.

Main technical specifications:

• Dry single-plate clutch with spring and diaphragm.



Approx. weight and dim.:		
Cm:	90x60x50h	
Net Weight:	kg 45	
Gross Weight:	kg 65	

VB 11030M GEARBOX WITH CLUTCH 5 FORWARD SPEEDS + REVERSE (on stand with wheels) - manual

Same as VB 11020M but with 5 forward speeds.

Approx. weight and dim.: Cm: 95x60x50l

Cm: Net Weight: Gross Weight: 95x60x50h kg 50 kg 80

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 11005M GEARBOX WITH DIFFERENTIAL 5 FORWARD SPEED + REVERSE (on stand with wheels) - manual

VB 11006

Operated manually through a crank handle.

Approx. weight and dim.:

Cm: 60x60x60h Net Weight: kg 50 Gross Weight: kg 70

These cutaways are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections. Many parts have been chromium, plated and galvanized for a longer life.

VB 11006M GEARBOX WITH DIFFERENTIAL 6 FORWARD SPEEDS + REVERSE (on stand with wheels) - manual

Operated manually through a hand wheel.

Approx. weight and dim.:

Cm:70x70x80hNet Weight:kg 40Gross Weight:kg 55

VB 10788

VB 10788M GEARBOX WITH DIFFERENTIAL 5 FORWARD SPEED + REVERSE + HYDRAULIC CONTROL CLUTCH (on support) - manual

Sectioned gearbox with working non-sectioned hydraulic clutch. The movement of the clutch disc is visible when applying pressure on the pedal. Gears can be selected by means of a mechanical lever.

Approx. weight and dim.:Cm:60x60x60hNet Weight:kg 60Gross Weight:kg 90

VB 10789

VB 10789M FRONT DRIVE GEARBOX WITH DIFFERENTIAL 5 FORWARD SPEEDS + REVERSE + MECHANICAL FUNCTIONING OF THE CLUTCH (on support) – manual

Just pushing the pedal you can observe the mechanical functioning of the clutch

Approx. weight and dim.:Cm:70x70x80hNet Weight:kg 65Gross Weight:kg 95

VB 11040M AUTOMATIC TRANSMISSION (on stand with wheels) - manual



Main technical specifications:

- Hydraulic converter
- Epicyciclic gear with 3 forward speeds + reverse
- Multiple-plate clutches
- Control valves

Operated manually by means of a crank handle applied on the converter.

Approx. weight and dim.: 100x65x70h

Cm: Net Weight: Gross Weight:

kg 70 kg 90

VB 11060M AUTOMATIC TRANSMISSION REAR DRIVE 5 FORWARD SPEED + **REVERSE WITH ELECTRONIC CONTROL (on stand with wheels) - manual**

An exploded/cutaway view of the hydraulic circuit is provided to better show its various ducts and valves.

VB 1106(

Approx. weight and dim.:

Cm: 90x60x100h kg 60 Net Weight: Gross Weight: kg 85

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate among the various parts.

Many parts have been chromium, plated and galvanized for a longer life.

VB 11042M AUTOMATIC TRANSMISSION 5 FORWARD SPEED + REVERSE (on stand with wheels) - manual



Cm: Net Weight: Gross Weight:

VB 11063

100x65x70 kg 75 kg 100

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB11063/6M AUTOMATIC GEARBOX 6 SPEEDS + REVERSE (on base) - manual

VB11063/7M AUTOMATIC GEARBOX 7 SPEEDS + REVERSE (on base) - manual

8 SPEEDS VERSION AVAILABLE

Main technical specifications:

- torque converter with lock-up clutch
- couplings
- internal gears for planetary gear sets
- oil pump and brake band
- valves
- brake band actuating piston

Approx. weight and dim.:

Cm: 90x50x70h Net Weight: kg 80 Gross Weight: kg 110

VB 11061M AUTOMATIC ZF 5HP 4WD TRANSMISSION (on stand with wheels) – manual

Main technical specifications:

- 4 wheel drive
- 5 forward speeds + reverse
- Torque converter
- Sectioned hydraulic circuit
- Sectioned valves
- Sectioned front differential
- Sectioned epicyclical gear
- Multi disk clutch

Approx. weight and dim.: Cm: 100x80x75h

kg 125

kg 160

Cm: Net weight: Gross Weight:

VB 11062M AUTOMATIC TRANSMISSION FRONT DRIVE 4 SPEEDS + REVERSE (on stand with wheels) – manual

Main technical specifications:

- Hydraulic torque converter
- Front differential
- Epicyclical gear train
- Multi disk clutches

Approx. weight and dim.:

Cm:	50x70x70h
Net weight:	kg 75
Gross Weiaht:	ka 140

VB 11062

VB 11064M DSG - DIRECT-SHIFT GEARBOX (on stand with wheels) - manual

Also referred to as double-clutch gearbox, it has two main shafts; one for the odd gears and the other for the even gears. Each shaft is inserted into one of the discs of the coaxial clutches. The shafts connected to the clutches can transmit motion to an auxiliary shaft having the relevant speed-gears by means of a mechanism.



VB 1106

tro-magnetic, electro-hydraulic or electro-pneumatic actuators.



Operated manually through a crank handle.

Approx. weight and dim.:

Cm:	60x50x80ł	
Net Weight:	kg 35	
Gross Weight:	kg 55	

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts. Many parts have been chromium, plated and galvanized for a longer life.

VB 11067M GETRAG DCT 7 SPEEDS TRANSMISSION USED ON FERRARI/MERCEDES VEHICLES (on stand with wheels) - manual

Main technical specifications:

- DCT (Double Clutch Transmission)
- Self-locking differential
- Gears
- **Mechatronics** •
- Oil filter •
- Oil pump
- Shift forks

Approx. weight and dim.:

Cm:	80x8
Net weight:	kg 14
Gross Weight:	kg 18

0x70h 40 85

VB 11068M CONTINUOUSLY VARIABLE TRANSMISSION (CVT) GEARBOX (on stand with wheels) - manual

Special gearbox that can change continuously through an infinite number of effective gear ratios between maximum and minimum values. There are two V-belt pulleys that are split perpendicular to their axes of rotation, with a V-belt running between them.

Main technical features:

- Electro-magnetic clutch
- Forward and reverse insertion lever
- Primary pulley
- Secondary pulley
- Roller belt •
- Final reduction unit
- · Hydraulic command unit

Operated manually through a crank handle.

Approx. weight and dim.:

Cm: 60x50x80h Net Weight: kg 45 Gross Weight: kg 75

VB11071



Sectioned heavy truck gearbox. Composed by:

- Torque converter with lock-up clutch

On stand with wheels - Operated manually through a crank handle.

Cm:	100x70x85h
Net Weight:	kg 295
Gross Weight:	kg 350



 Torque converter with lock-up clutch
 Hydrodynamic retarder
 Rotating multi-disc clutches
 Fixed-position multi-disc brakes
 Oil cooler with oil-water exchanger
 Electro- valves
 Approx. weight and dim.:
 (m: 100x70x85h)
 Net Weight: kg 295
 Gross Weight: kg 350
 VB 11069M ZF 16S ECOSPLIT GEARBOX FOR HEAVY TRUCKS 16F + 2R
 (on stand with wheels) - manual
 The gearbox is composed of a central box containing 4 forward speeds gearings and 2 reverse speeds gearings, epicyclic unit for selecting the speed-gears mounted on the base and over-gear on top. The over-gear allows to divide each gear into slow or fast obtaining 16 forward gears which can be inserted and geared down in sequence. and geared down in sequence.

Operated manually through a crank handle.

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	

90x110x130h kg 280 kg 380

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the

various parts. Many parts have been chromium, plated and galvanized for a longer life.

VB 11070M EATON FULLER 13 SPEED GEARBOX (on stand with wheels) - manual

Quick change gear box used in 300/400HP heavyweight vehicles with mechanical and pneumatic control.

It is a non-synchronized gearbox, the box is divided in 2 parts:

on the engine side are the 1st 2nd 3rd and 4th speed gears, reverse speed gears and extra low ratio pick-up speed gears.

All these gears are mechanically controlled by the change gear lever.

In the other part of the gearbox (on the output shaft side), there are the standard, low ratio and semilow ratio speed gears, pneumatically controlled by the pre-selectors provided on the gear lever. This gearbox is made very sturdy by the presence of 2 auxiliary shafts sharing stress to an equal degree.



VB 11080M GEARBOX WITH REDUCTION GEAR (on stand with wheels) - manual

Gearbox for heavy vehicle.

Operated manually through a crank handle.

Approx. weight and dim.: 80x80x140h Cm: kg 150 Net Weight: Gross Weight: kg 210

4 speeds + reverse gearbox with one lever for the speed selection one lever for the reducer insertion



VB 11100S HYDRAULIC CONTROL CLUTCH (on base) - static

This panel shows the hydraulic circuit which controls a diaphragm clutch. The pump, cylinder and clutch units are fully sectioned.



VB11110

VB 11110M SINGLE DISC CLUTCH COIL SPRING (on base) - manual

Typical example of the most common car clutch, single disc type. Its operation can be clearly observed by pressing the foot control and rotating flywheel manually by means of the dedicated hand wheel.

These cutaway models are carefully <u>sec-</u> <u>tioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

Approx. weight and dim.:

Cm: 302 Net Weight: kg Gross Weight: kg

30x30x30h kg 6 kg 10 Accurate section of a car clutch assembly.

By pressing the foot control and turning the hand wheel connected to the disc the clutch operation will become immediately clear.

Operated manually by means of a crank handle.



Net Weight: kg 15 Gross Weight: kg 20

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Approx. weight and dim.:

Cm: 35x35x30h Net Weight: kg 8 Gross Weight: kg 12

Many parts have been chromium, plated and galvanized for a longer life.

/B 11140

Cm:

Net Weight:

Gross Weight:

VB 11090S DOUBLE CLUTCH (HYDRAULIC + MECHANICAL) FOR CARS (on base) - static



VB 11095

Approx. weight and dim.:

40x35x40h

kg 27

kg 35

VB 11095M DOUBLE CLUTCH (HYDRAULIC + MECHANICAL) FOR BUSES (on stand with wheels) - manual

Representation of a typical clutch used in buses, composed of a traditional mechanical dry clutch coupled to a hydraulic joint allowing soft starting.

Operated manually through a crank handle.

Approx. weight and dim.:

Cm: Net Weight: Gross Weight: 100x100x130h kg 172 kg 240

These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been chromium, plated and

Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.





Accurate section of a centrifugal clutch, moving parts type used in Mopeds.

Cm:

VB 11142S MULTI DISK CLUTCH (on base) - static



VB 11142

/B 1114

Approx. weight and dim.:

Cm: 20x20x25h Net Weight: kg 4 Gross Weight: kg 6
VB 11200M REAR AXLE WITH DIFFERENTIAL (on stand with wheels) - manual

Rigid rear axle complete with differential unit, axle shafts and rear drum brakes, carefully sectioned to show the operation of the differential unit where planetary gears, the ring gear and the pinion are clearly displayed. A brake drum and a cylinder are sectioned too.

Operated manually through a crank handle.

Approx. weight and dim.:Cm:120x70x65hNet Weight:kg 40Gross Weight:kg 55

VB11197M - CUTAWAY IVECO TRUCK DISC BRAKE WITH PNEUMATIC CONTROL

Accurate section of a pneumatic controlled disc brake mounted on IVECO Stralis truck from 2002 Approx. weight and dimensions of the packed equipment: cm 80x60x100 kg 200 (net weight 150 kg)



VB 11198M - REAR AXLE HEAVY TRUCK WITH LOCKING DIFFERENTIAL (on stand with wheels) -manual

VB 11199M REAR AXLE HEAVY TRUCK WITHOUT LOCKING DIFFERENTIAL (on stand with wheels) -manual

Rear axle for heavy truck with locking differential.

- Complete section of the rear axle. The main components are:
- Bevel gear (pinion crown)
- Differential (satellite and planetary) with locking differential
- Axle shafts
- Reducer and planetary on the hub
- Brakes with jaws/drum
- Double air brake element



On stand with wheels – Operated manually through a crank handle.



Approx. weight and dim.:

Net Weight: Gross Weight:

235x95x1050h kg 590 kg 700

VB 11290

Full locking differential usually mounted on off-road vehicles.

Approx. weight and dim.:Cm:50x35x35hNet Weight:kg 24Gross Weight:kg 32

VB11291

VB 11291M DIFFERENTIAL WITH ELECTRONIC CONTROL WITH ELECTRO HYDRAULIC JOINTS(HALDEX Type) (on table support) – manual

Main technical specifications:

- Pinion-crown group
- Differential group
- Multi disk clutch
- Control valve
- Hydraulic piston
- Outlet shafts

Cm:	40x60x40h
Vet Weight:	kg 20
Gross Weight:	kg 30

VB 11250M VISCOUS COUPLING DIFFERENTIAL (on table stand) - manual

Accurate section of an assembly including a Ferguson type viscous coupling differential for four-wheel drive (4x4) motorcars.

VB 1125(

Approx. weight and dim.:			
Cm:	30x40x30h		
Net Weight:	kg 20		
Gross Weight:	kg 25		



VB 11260M SELF-LOCKING HYPOID DIFFERENTIAL (on table stand) - manual

Accurate section of an assembly including hypoid bevel gear pair with self-locking differential.

Approx. weight and dim.:Cm:40x30x40hNet Weight:kg 25Gross Weight:kg 30

Indicative picture for reference only



VB 11270M TORSEN DIFFERENTIAL (on table stand) - manual

Accurate section of Torsen bevel gear pair differential assembly, to show the complex operation system which works according to the worm screw principle. Fitted to top-of-the-range four-wheel drive (4x4) motorcars.

Approx. weight and dim.:

Cm: 40x40x40h Net Weight: kg 20 Gross Weight: kg 25

These cutaway items are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.









Transmission assembly fitted to most 4x4 cross-country vehicles.

The various parts are supplied as accurate real cutaway, connected together to show their operation in an easy and immediately understandable manner.



VB 11300M

Indicative picture for reference only

- Main technical specifications:
- Gearbox: 5 forward speeds+ reverse
- 2-Speeds reduction gear
- Movement restorer with front wheel drive manual control
- Drive shafts with universal joints
- Self-locking hypoid differentials
- Manual operation

VB 11084M - 4WD TRANSFER CASE WITH LOCKING DIFFERENTIAL (on base) – manual

Speed reducer transfer case for 4WD cars. It is permanent with possibility of differential locking in order to make the front axle independent from the rear one.

On base – Operated manually through a crank handle.



Cm: 40x40x60h Net Weight: kg 25 Gross Weight: kg 40



VB 10790

VB 10790M EDUCATIONAL MODEL OF PLANETARY-GEAR (on base) - manual

This model shows very clearly and instructively the operating system of a planetary gear and the available gearshift possibilities.

Topical as in every automatic motorcar transmission there is a planetary gear.



Approx. weight and dim.:

25x25x30h Cm: Net Weight: kg 5 Gross Weight: kg 8

VB 1115(

Cm:

Net Weight:

Gross Weight:

VB 11150M OVERDRIVE (on base) - manual

Epicyclic overdrive cutaway model, with electromagnetic actuator, of the type fitted to Volvo motorcars.

Operated manually through a crank handle.



These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts and cross-sections. Many parts have been chromium, plated and galvanized for a longer life.

VB 12040S SELF-VENTILATING BRAKE APPARATUSWITH 4 SMALL PISTONS (on base) – static

Brake apparatus which can be installed either on front or rear wheels on high performances vehicles.

- The section highlights:
- self-ventilating brake disk
- 4 pistons brake caliper with oil duct
- brake pads



Cm:	50x50x50h
Net Weight:	kg 18
Gross Weight:	kg 25



Indicative picture for reference only

Educational model of a modern ABS braking system for motorcars. All the brake parts are provided as detailed cutaway models, connected together to enable easy understanding of the brake assembly operation.

The assembly consist of:

- Self-ventilating disc brake with phonic wheel and sensor
- Rear disc brake with phonic wheel and sensor
- Servo brake with foot control panel and brake pump
- Electronic control unit
- Oil tank

VB 12251S ABS PUMP (on base) – static

Approx. weight and dim.:

Cm: 140x50x90h Net Weight: kg 60 Gross Weight: kg 120





VB 12251S

Approx. weight and dim.:				
Cm:	40x35x40h			
Net Weight:	kg 8			
Gross Weight:	kg 15			

VB 12252S

Approx. weight and dim.:Cm:35x30x30hNet Weight:kg 6Gross Weight:kg 10

VB 12251 - VB 12252

VB 12000M DISC BRAKE (on base) - manual

Section of a disc brake, floating type. The small piston and the brake strips are clearly shown.

Approx. weight and dim.: Cm: 35x40x40h Net Weight: kg 11 Gross Weight: kg 15



VB 12010M DRUM BRAKE (on base) - manual

Section of a drum brake. The cylinder and shoes are clearly shown.

Operated manually through the parking brake lever.

Approx. weight and dim.:

Cm: 35x35x35h Net Weight: kg 8 Gross Weight: kg 12



VB 12030M DISC + DRUM BRAKE (on base) - manual

Particular brake for luxury cars composed of brake pump, oil tank and brake lever and disc brake in which there is a drum brake.

Operated manually through the parking brake lever.

Approx. weight and dim.:

Cm:	40x35x40h
Net Weight:	kg 20
Gross Weight:	kg 26

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate among the various parts. Many parts have been chromium, plated and galvanized for a longer life.





Wall panel representing a double circuit braking system. As in real conditions, it is operated by a hydraulic pump connected to the disc brake and a drum brake. A braking adjuster is placed between the pump and the (rear) drum brake in the circuit in order to avoid the rear wheels locking during the braking phase. The same devices used in the circuit have been sectioned and added in the panel to clearly show their operation.

Approx. weight and dim.:

Cm:	110x30x85h
Net Weight:	kg 35
Gross Weight:	kg 65



VB 12060

This wall panel consists of:

- Disc brake
- Drum brake
- Double brake pump
- Rear damper
- McPherson damper

Cm:	110x65x30h
Vet Weight:	kg 30
Gross Weight:	kg 45

VB 12300M VACUUM SERVOBRAKE (on base) - manual

Section of a diaphragm servo brake used for light vehicles, complete with double circuit brake pump.



VB 12302M TANDEM MAIN BRAKE CYLINDER WITH PEDAL (on base) - manual



VB 12304

VB 12304M SINGLE-STAGE MAIN BRAKE WITH PEDAL (on base) - manual



Approx. weight and dim.:

35x15x25h

kg 2

kg 3

Cm:

Net Weight:

Gross Weight:



These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 12065S HYDROPNEUMATIC BRAKING SYSTEM (on panel) - static

Wall panel showing the hydro-pneumatic braking elements of a truck (tractor-trailer) complete with: air compressor, triplex Marelli distributor with adjusting and control unit, pressure brake booster, tractor-trailer coupling joint, hydraulic control braking element, mechanical and air control braking element for parking braking, servo-distributor valve for the trailer, no. 4 air reservoirs (3 for the tractor). All elements are connected with rubber pipes of different colours to distinguish the various circuits.

VB 1207(



Approx. weight and dim.:

Cm:170x35x105hNet Weight:kg 60Gross Weight:kg 100

VB 12070S PRESSURE SERVOBRAKE (on base) - static

Section of a piston servo brake used for trucks and complete with brake pump.

Approx. weight and dim.:		
Cm:	30x30x40h	
Net Weight:	kg 6	
Gross Weight:	kg 10	



These cutaway models are carefully <u>sectioned</u> for training purposes, professionally <u>painted</u> with different colours to better differentiate the various parts.

Many parts have been <u>chromium</u>, <u>plated</u> and <u>galvanized</u> for a longer life.

VB 12170S MOTOR/TRAILER AIR BRAKING SYSTEM WITH DOUBLE SPRING BRAK-ING UNIT WITH CHUCK DEVICE (on wall panel) -static

VB 121805 MOTOR/TRAILER AIR BRAKING SYSTEM WITH DOUBLE SPRING BRAK-ING UNIT WITH CHUCK DEVICE (on stand with wheels) -static

Wall panel including all the elements of a compressed air braking system. It is complete with all connection circuit components and everything else required for the teaching purposes this panel is intended for. The connection pipes are painted in different colours, in order to differentiate the different circuits. This panel is a must-have training instrument allowing the teacher to clearly describe and teach the running of a modern braking system. The hydro-pneumatic braking system and the braking system with the olive pivot are displayed.

The components shown are:

- compressor
- heating coil
- air purifier
- anti-freeze system
- pressure regulator
- pressure gauge
- safety valve tank
- front brakes air tank
- rear brakes air tank
- spring brake and trailer tank
- pressure reducer

- duplex distributor
- double-governor servo-distributor
- triple governor servo-distributor with built-in pulsed signalman -
- jackknife
- charge-pressure modulator
- pneumo-hydraulic pump with braking element
- low pressure indicator
- double-spring wedge-shaped braking element

- ISO coupling joints
- servo-auto distributor
- auxiliary trailer tank
- olive pivot braking element
- parking brake trailer device
- service tank



VB 12170S

Approx. weight and dim.:

Cm: Net Weight: Gross Weight: 220x36x140h kg 95 kg 135

VB 12180S

Cm:	220x36x140
Net Weight:	kg 110
Gross Weight:	kg 150

VB 12190S AIR BRAKING SYSTEM FOR TRUCKS WITH ABS/ASR (on wall panel) -static

VB 12195S AIR BRAKING SYSTEM FOR TRUCKS WITH ABS/ASR (on stand with wheels) -static

Wall panel including all the elements of a compressed air braking system. It is complete with all connection circuit components and everything else required for the teaching purposes this panel is intended for. The connection pipes are painted in different colours, in order to differentiate the different circuits. This panel is a must-have training instrument allowing the teacher to clearly describe and teach the running of a modern braking system. The hydro-pneumatic braking system and the braking system with the olive pivot are displayed.

The components shown are:

- compressor
- air dryer with unloader
- four-circuit protection valve
- 3 tanks
- foot brake valve
- load sensing valve
- brake chamber VA
- three-stop cylinder HA
- check valve

- hand brake valve
- relay valve
- trailer control valve
- coupling head "supply"
- coupling head "brake"
- ABS solenoid valve
- ABS plug connection
- ASR solenoid valve
- two-way valve

- ABS/ASR-ECU
- ABS sensor
- drum brake
- disc brake

VB 12190 - VB 121



VB 12190S

Approx. weight and dim.:

Cm: 220x36x140h Net Weight: kg 110 Gross Weight: kg 150

VB 12195S

Approx. weight and dim.:		
Cm:	220x36x140h	
Net Weight:	kg 125	
Gross Weight:	kg 165	

Indicative picture for reference only



Fluid Mechanics & Refrigeration

VB 12999M IN-LINE PISTON PUMP (on base) - manual

Accurate section of an in-line piston pump showing:

- Pump head
- Suction and discharge valves
- Pistons
- Piston rods
- Bearings

Λ.	_	-	rov	woi	al	•	and	dim .	
A	р	р	rox.	wei	gı	π	anu	am.:	

Cm:	25x25x40h
Net Weight:	kg 11
Gross Weight:	kg 15



VB 13010M MANUAL DIAPHRAGM PUMP FOR LIQUID TRANSFER (on base) manual



VB 13020M SELF-PRIMING HIGH-LIFT CENTRIFUGAL ELECTRIC PUMP WITH **BUILT-IN EJECTOR (on base) - manual**

VB 13030M SELF-PRIMING CENTRIFUGAL ELECTRIC PUMP OPEN TYPE WHEEL FOR LIQUIDS CONTAINING SOLIDS - VALVE INCORPORATED IN THE SUCTION **MOUTH (on base) - manual**

VB 13040M CENTRIFUGAL ELECTRIC PUMP WITH PERIPHERAL CHANNELS (on base) - manual

	VB 13030M Approx. weigł	VB 13030M Approx. weight and dim.:		озом	
	Cm: Not Weight:	35x30x25h			-
	Gross Weight:	kg 9			
VB 13020M	-			-	
P			VB 13040M		
			4		W
	t and dim ·				
Cm.	40x30x30h				-
Net Weight:	kg 8				
Gross Weight:	kg 13		VB 13040M Approx, weig	ht and dim.:	
			Cm:	70x35x40h	
			Net Weight:	kg 26	

kg 35

Gross Weight:

VB 13060M OPEN ROTOR CENTRIFUGAL ELECTRIC PUMP (on base) - manual



The multi-stage electropump are able to develop a great pressure together with a great capacity of water with a little energy consumption. Due to the lack of noise and the good hydraulic characteristics, this type of pump is used for domestic systems, little drip irrigation or assembly of pressure systems.

VB 130655 SUBMERSED ELECTROPUMP (on base) - static



VB 13122S CUTAWAY STEAM GATE VALVE (on base)

Approx. we	ight and di
Cm:	20x25.
Weight:	ką 5

im.: x30h



VB 13124 - VB 13126 - VB 13128

Weight:

Kg 2

VB 13132S CUTAWAY STRAIGHT-WAY PLUG VALVE (on base)

VB 13134S CUTAWAY GATE VALVE (on base)

VB 13136S CUTAWAY COMPRESSION VALVE (on base)



VB 13130S - VB 13132S - VB 13134S

Approx. weight and dim.:

Cm: Weight: 15x15x15h kg 1

VB 13136S Approx. weight and dim.: Cm: 15x15x10h Weight: kg 1

VB 13140S CUTAWAY STANDARD CLAPET FULL NON-RETURN VALVE (on base)

VB 131425 CUTAWAY CHECK VALVE WITH DRAIN (on base)

VB 13144S CUTAWAY PRESSURE VALVE REDUCER WITH FEMALE CONNECTION (on base)



Indicative picture for reference only

VB 13138S - VB 13140S - VB 13142S

Approx. weight and dim.:		
Cm:	15x15x10h	
Weight:	kg 1	

VB 13144S Approx. weight and dim.:		
Cm:	10x10x5h	
Weight:	kg 1	

1

13138 - VB 13140 - VB 13142 - VB 131

VB 13146S CUTAWAY THROTTLE VALVE (on base)

VB 13148S CUTAWAY CIRCULATION PUMP (on base)



VB 13146S

Approx. weight and dim.: Cm: Weight:

25x20x20h kg 3

VB 13148S		
Approx. weight and dim.:		
Cm:	15x15x20h	
Weight:	kg 2	

VB 13150S CUTAWAY WATER METER (on base) **B 13150 - VB 13152** VB 13152S CUTAWAY FILTER (on base)

VB 13150S

Approx. weight and dim.: 20x20x20h Cm: Weight: Kg 2

VB 13152S Approx. weight and dim.: Cm: 20x20x25h Weight: Kg 2,5

VB 13161S CUTAWAY NEEDLE TWIN DIRECTIONAL FLOW VALVE (on base)





VB 13160S

Approx. weight and dim.:Cm:20x20x20hNet Weight:kg 1Gross Weight:kg 2

VB 13161SApprox. weight and dim.:Cm:20x20x15hNet Weight:kg 1Gross Weight:kg 2

VB 13162S CUTAWAY SAFETY VALVE (on base) - static

VB 131635 CUTAWAY BALANCING VALVE (on base) - static





/B 13162 - VB 13163

VB 13162S

Approx. weight and dim.:		
Cm:	20x20x10h	
Net Weight:	kg 0,5	
Gross Weight:	kg 1	

VB 13163S

Approx. weight and dim.:Cm:25x25x20hNet Weight:kg 1Gross Weight:kg 1,5

VB 131655 CUTAWAY MANIFOLD VALVE (on base)



VB 13164S

Approx. weight and dim.:		
Cm:	25x25x20h	
Net Weight:	kg 3	
Gross Weight:	kg 4	

VB 13165S

Approx. weight and dim.:		
Cm:	25x25x15h	
Net Weight:	kg 1	
Gross Weight:	kg 2	

Indicative picture for reference only

VB 13166S CUTAWAY FLOOR MANIFOLD BRASS WITH MANUALLY VALVES WITH OPTION FOR THERMAL ACTUATOR (on base) – static

VB 13167S CUTAWAY FLOOR MANIFOLD BRASS WITH MANUALLY VALVES WITH BALANCING FLOW METERS FOR CIRCUIT CALIBRATION (on base) – static



VB 13166S

Approx. weight and dim.:		
25x25x10h		
kg 1		
kg 2		

VB 13167S

Approx. weight and unit.		
Cm:	25x25x10h	
Net Weight:	kg 1	
Gross Weight:	kg 2	

VB 13169S CUTAWAY BALL VALVE TO INTERCEPT FLUIDS FREE FROM SOLID AND FILAMENTOUS SUSPENSION WITH PNEUMATIC (on base)





VB 13168S Approx. weight and dim.:

Indicative picture for reference only

 Cm:
 25x30x15h

 Net Weight:
 kg 2

 Gross Weight:
 kg 2,5

VB 13169S

Approx. weight and dim.:		
Cm:	25x30x20h	
Vet Weight:	kg 2	
Gross Weight:	kg 3	
_m: Net Weight: Gross Weight:	25x30x201 kg 2 kg 3	

VB 13170S CUTAWAY THERMOSTATIC VALVE (on base) – static



Cm:	25x30x15h
Net Weight:	kg 2,5
Gross Weight:	kg 3,5

VB 13172S CUTAWAY ZONE VALVE 4 WAYS - 4 CONNECTIONS (on base)



Approx. weight and dim.: Cm: 25x25x10h

CIII.	23823
Net Weight:	kg 1,5
Gross Weight:	kg 2

.

VB 13170S CUTAWAY SET OF 5 DIFFERENT TYPES OF JOINTS (on base) – static



Cm:	40x25x10h
Net Weight:	kg 3
Gross Weight:	kg 5

VB 13156S CUTAWAY YACHT CHECK VALVE WITH STAINLESS STEEL FILTER (on base)



VB 13154SApprox. weight and dim.:Cm:15x15x15hWeight:kg 1

VB 13158S CUTAWAY SELF-CLEANING FILTER + PRESSURE GAUGE (on base)



VB 13156S Approx. weight and dim.: Cm: 15x15x20h Weight: kg 1

VB 13158

Approx. weight and dim.: Cm: 20x30x10h

Cm:20x3Weight:Kg 2

VB 13076M SELF PRIMING MOTORPUMP (on base) - manual



Model type 2 stroke engine

- Displacement: 25 cu. cm
- Specifications pump
- Suction 1"
- Delivery 1"
- Max suction head mt.6

Approx. weight and dim.:

Cm:	
Net Weight:	
Gross Weight:	

kg 6 kg 10



- Displacement: 46 cu. cm
- Specifications pump
- Suction 1"
- Delivery 1"
- Max suction head mt.8

Approx. weight and dim.:

Cm:	40x30x40h
Net Weight:	kg 10
Gross Weight:	kg 15



These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts, cross-sections, lubricating circuits, fuel system, cooling system etc. Many parts have been chromium, plated and galvanized for a longer life.

VB 13071M RECIPROCATING COMPRESSOR (on base) - manual



VB 13071M

Approx. weight and dim.:Cm:40x40x60hNet Weight:kg 30Gross Weight:kg 40

VB 13074M AIR COMPRESSOR (on base) - manual



Section of a typical alternative compressor used in braking systems.

VB 13074M

Approx. weight and dim.:		
Cm:	20x20x30h	
Net Weight:	kg 6	
Gross Weight:	kg 10	

VB 13072

VB 13072 CUTAWAY AIR COMPRESSOR 2HP

An air compressor is a device that converts power (using an electric motor, diesel or gasoline engine, etc.) into potential energy stored in pressurized air. By one of several methods, an air compressor forces more and more air into a storage tank, increasing the pressure. When tank pressure reaches its upper limit the air compressor shuts off. The compressed air, then, is held in the tank until called into use. The energy contained in the compressed air can be used for a variety of applications, utilizing the kinetic energy of the air as it is released and the tank depressurizes. When tank pressure reaches its lower limit, the air compressor turns on again and re-pressurizes the tank.

Main technical specifications:

- 7.8 CFM direct air rating
- Compact 24 litres tank
- Reducer with pressure gauge
- Motor: 2HP 1500 Watt
- Max pressure: 116 PSI/8 bar
- Free air delivery: 222 l/min
- Lubricated
- RPM: 2850
- Voltage: 240V

Cm:	30x60x60h
Vet Weight:	kg 25
Gross Weight:	kg 35







Main technical specifications:

- hermetic refrigerating compressor
- air condenser
- liquid receiver
- interception tap
- electro-fan + radiator

Approx. weight and dim.:

Cm: 70x50x45h Net Weight: kg 20 Gross Weight: kg 35

VB 13075

These cutaway models are carefully sectioned for training purposes, professionally painted with different colours to better differentiate the various parts. Many parts have been <u>chromium</u>, <u>plat-</u> ed and galvanized for a longer life.

VB 13082M HERMETIC COMPRESSOR (on base) - manual



VB 13083M OPEN COMPRESSOR (on base) - manual



VB 13082



Approx. weight and dim.: Cm: 25x30x40h kg 9

Net Weight: Gross Weight: kg 15

VB 13085M SEMI-HERMETIC COMPRESSOR (on base) - manual

Approx. weight and dim.:

Cm: Net Weight: Gross Weight:





VB 13175S CUTAWAY CONDENSING PRESSURE REGULATOR KVR (on base)



Approx. weight and dim.: Cm: 16x25x10h

kg 0,5

kg 1

Cm: Net Weight: Gross Weight:

VB 13176S CUTAWAY THERMAL EXPANSION VALVE (on base) – static



Cm:	15x20x10h
Net Weight:	kg 0,5
Gross Weight:	kg 1





Approx. weight and dim.:

Cm:60x50x50hNet Weight:kg 25Gross Weight:kg 35

In electricity generation, a generator is a device that converts mechanical energy to electrical energy for use in an external circuit. The source of mechanical energy may vary widely from a hand crank to an internal combustion engine. Generators provide nearly all of the power for electric power grids.
VB 13088M THREE-PHASE SELF-BRAKING ELECTRIC MOTOR (on base) - manual

VB 13089M SINGLE-PHASE ELECTRIC MOTOR (on base) - manual

VB 13090M THREE-PHASE ELECTRIC MOTOR (on base) - manual



VB 13088M

Approx. weight and dim.:		
Cm:	38x20x25h	
Net Weight:	kg 10	
Gross Weight:	kg 16	

VB 13089M - VB13090M Approx. weight and dim.:

Cm:	30x30x25h
Net Weight:	kg 9
Gross Weight:	kg 15

VB 13091S ELECTROVALVE (on base) - static



Approx. weight and dim.:

Cm:	25x15x10h
Net Weight:	kg 2
Gross Weight:	kg 4

VB 13093M RIGHT ANGLE REDUCER (on base) - manual

VB 13094M WORM GEAR REDUCER (on base) - manual

VB 13095M WORM GEAR REDUCER WITH PRE-STAGE GEAR (on base) - manual



VB 13097M REDUCER WITH SPEED CONVERTER (on base) - manual

VB 13098M CO-AXIAL REDUCER (on base) - manual



VB 13096M

Approx. weight and dim.: Cm: Net Weight: kg 9 Gross Weight: kg 15

30x30x30h

VB 13097M

Cm:

Approx. weight and dim.: 24x20x20h Net Weight: kg 5 Gross Weight: kg 7

VB 13098M

Approx. weigh	nt and o
Cm:	30x3
Net Weight:	kg 15
Gross Weight:	kg 21

dim.: 0x25h 5

VB 13100M COMBINED WORM GEAR REDUCER (on base) - manual



VB 13099M

Approx. weight and dim.: Cm: 38x20x16h Net Weight: kg 8 Gross Weight: kg 14

VB 13100M Approx. weight and dim.: Cm: 38x20x16h Net Weight: kg 7 Gross Weight: kg 12

VB 13101M HYDRAULIC GEAR ENGINE (on base) - manual

VB 13102M ORBITAL HYDRAULIC MOTOR (on base) - manual

VB 13103M VARIABLE CAPACITY HYDRAULIC PUMP (on base) - manual



13101 - VB 13102 - VB 13103 **VB 13101M** Approx. weight and dim.: Cm:

20x20x14h Net Weight: kg 3 Gross Weight: kq 4

VB 13101M

VB 13102M

Approx. weight and dim.: 20x20x25h Cm: Net Weight: kg 8 Gross Weight: kg 14

VB 13103M

Approx. weight and dim.: 20x20x28h Cm: kg 7 Net Weight: Gross Weight: kg 12

VB 13110M BEVEL HELICAL REDUCER (on base) - manual



VB 131115 KOYO BALL BEARING (on base) - static

Approx. weight and dim.:

Cm:25x20x20hNet Weight:kg 4Gross Weight:kg 6

VB 13110

VB 13111

E-mail vbcutworld@vbcutworld.com FAX +39 0542 64 16 99

VB 13105S PRESSURE REGULATOR VALVE (on base) - static

VB 13106M SIMPLE EFFECT DISTRIBUTOR WITH PRESSURE VALVE (on base) - manual



VB 13104MApprox. weight and dim.:Cm:50x20x14hNet Weight:kg 3Gross Weight:kg 4

VB 13105S Approx. weight and dim.: Cm: 15x15x10h Net Weight: kg 1 Gross Weight: kg 1,5 VB 13106MApprox. weight and dim.:Cm:20x20x28hNet Weight:kg 1Gross Weight:kg 1,5

VB 13107M DOUBLE EFFECT HYDRAULIC CYLINDER (on base) - manual

VB 13108S TELESCOPIC HYDRAULIC CYLINDER with hydraulic jack (on base) - static

VB 13109M SIMPLE EFFECT HYDRAULIC CYLINDER (on base) - manual





Driving School Equipment

VB 13560E CAR LIGHT AND ACOUSTIC SYSTEM SWITCHBOARD (wall assembly) - electrical

Control panel with switches, push-buttons and pilot light for various lamps complete with horn – rear fog guards – reverse – emergency.

Operated at 220 volts.



Approx. weight and dim.:

Cm: 80x110x20h Gross Weight: kg 25

VB 13580E MOTORCYCLE LIGHT SYSTEM SWITCHBOARD (wall assembly) - electrical



VB 13580

Operated at 220 volts.

Approx. weight and dim.:Cm:80x110x20hGross Weight:kg 20



The following picture is an example and it is subject to change.

Main technical specifications:

- English language;
- Adjustable seat;
- Software update;
- Steering wheel: 900° rotation, resistance in turns and it vibrates as a real one;
- Accelerator, clutch and brake pedals + automatic devices;
- High performances PC;
- High-definition screen, 29 inches screen (ratio 21:9);
- Sound system surround 5.1.

Configurations:

- · Indication of the traffic offences;
- · driving weather conditions:
- sun, clouds, fog, wind, rain, ice, night and various light conditions;
- Driving under alcohol or drugs effects;
- Wing and driving mirror;
- · GPS;
- Gear: automatic, sequential, manual;
- · Different vehicles with different driving characteristics;
- Different driving settings: town, city, highway, etc.;
- Ecological/green driving;
- Moreover;
- There are various "driving lessons", so the students can practice without aid of the teacher;
- Driving aids: coloured lines, which show the student the correct trajectory;
- Driving statistics;
- Simulation of presence/absence of safety devices.



The following picture is an example and it is subject to change.

Main technical specifications:

- English language;
- Adjustable seat;
- Software update;
- Steering wheel: 900° rotation, resistance in turns and it vibrates as a real one;
- Accelerator, clutch and brake pedals + automatic devices;
- High performances PC;
- 50 Inch 4k TV (ratio 16:9);
- Audio surround 3D;
- Equipped with weels to improve mobility;

Configurations:

- Indication of the traffic offences;
- Driving weather conditions:
- sun, clouds, fog, wind, rain, ice, night and various light conditions;
- Driving under alcohol or drugs effects;
- GPS;
- Gear: automatic, sequential, manual;
- Different vehicles with different driving characteristics;
- Different driving settings: town, city, highway, etc.;
- Moreover;
- There are various "driving lessons", so the students can practice without aid of the teacher;
- Driving aids: coloured lines, which show the student the correct trajectory;
- Driving statistics;
- Simulation of presence/absence of safety devices.

GENERAL SALES CONDITIONS

ORDERS

Orders are valid and binding for VB only after the receipt of written confirmation by the Customer, within 48 hours after verbal order. Order must be complete with the description of all elements, and, when necessary, with drawings to define them in a complete and unequivocal way. Any wrong interpretation or imperfection of the a.m. elements caused by an unclear order, shall give no right to any replacement, refund or discount whatsoever.

MATERIALS

The samples shown are indicative only and they are not binding, considering the normal variation of the kinds of materials available on the market. All materials used, even first choice ones, are to be intended as commercial standard quality. As for painted materials, a retouch is to be considered as normal.

PRICES

Pricelist agreed further to changes, are to be intended in € (Euro) and net of any discount; if not otherwise specified prices are considered for goods EXW our facilities.

DELIVERY TERMS

The delivery terms run from the date of receipt of the order complete with the description of all necessary elements; they can be extended due to Force Majeure reasons, including lack of raw materials, energy supply, or because of mechanical breakdowns, lack of labour due to strikes, diseases, etc. If the delay is longer than 90 days, this gives right to the termination of the contract, but gives no right to any indemnity whatsoever.

SHIPMENT

Goods are shipped at the Buyer's risk even if sold free destination.

In case of shipment by truck, VB declines any liability for possible damages to third parties or things which may be attributed to the carrier.

PACKAGE

Returns of packaging are not accepted. If otherwise agreed, their return is to be intended free of charge or reimbursed at cost.

COMMISSIONING

Commissioning assistance is excluded, except when expressly agreed in writing: in this case all expenses are at the Buyer's charge.

PAYMENT

If not otherwise agreed, payments must be made at our offices in Mordano within the fixed terms. The non-payment on maturity, even if only partial, gives right to draw on the debtor, at the debtor's change, plus 20% yearly interest; furthermore it gives right to VB to suspend or cancel every supply on hand or to require the payment in advance. All suppliers are to be intended regulated by the conditional sale agreement till complete payment. VB shall be at same owner of the goods supplied and, in case of non-payment, even if partial, VB shall withdraw all supplies, and also keep the accounts already paid by the customer as partial cover. The invoice, even if formally received, does not involve the extinction of any obligation, in case it is covered by drafts or others.

CLAIMS

All claims must be done in writing by registered letter within 8 days from receipt of the goods. VB, if the claim is well founded, shall provide for the replacement of the pieces; any refund is excluded.

JURISDICTION

Any judicial dispute shall fall within the cognizance of Imola or Bologna Law-Court. VB has the right to previously submit the dispute to a Board of three Arbitrators, one to be appointed by VB, one by the Customer and the third by both of them or by the lower Court judge of Imola; in case of disagreement the above mentioned Board shall deliver a final Judgement.



